



Member (River Management) Central Water Commission

&

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FOREWORD

India is one of the most flood-affected countries in the world. There is not a single year when some or the other part of the country does not get inundated during floods.

The floods are now considered as natural disaster. But unlike other natural disasters such as, earthquakes, landslides, etc, it is possible to manage floods to a great extent. As widely known, there are two options for flood management viz. structural measures & non-structural measures. The modern flood management strategy is a judicious mixture of both options.

This Handbook has been brought out to provide necessary guidance to the field engineers to deal primarily with structural measures of flood management like flood protection works, anti erosion measures and river training works. The handbook deliberates on planning, design and monitoring of various flood protection, anti erosion and river training works along with use of new construction materials which are integral part of any project. I am sure that this handbook would provide all relevant information at one place to the practicing Engineers dealing with flood management works for ready reference.

I place on record the inspiring leadership of Sh K. N. Keshri, Chief Engineer (Flood Management) for guiding the team to bring out such a useful publication in flood control sector.

(S. P. Kakran)

New Delhi June, 2012



Chief Engineer Flood Management Organisation Central Water Commission New Delhi

PREFACE

India has peculiar geographical features experiencing flood in some parts and drought in other parts and sometimes they co-exist. India has made huge investment in flood control sector since 1951 in implementing number of flood management schemes which has undoubtedly provided great relief to a large population against floods.

The Engineers involved in framing the project report and subsequent implementation for flood protection, anti-erosion and river training works need a handbook for having a comprehensive view of design principles, construction techniques and costing thereof.

This handbook containing details of construction materials, guidelines for design embankment, bank revetment, spurs/groynes, RCC porcupines, drainage improvement works, Construction methodology, cost estimate and unit rate analysis would provide a ready reference to plan, construct and monitor the flood management projects in an integrated manner.

I place on record the outstanding efforts made by officials of Flood Management-II Directorate specially Sh A K Kharya, Director and Sh Piyush Kumar, Dy Director in preparation of this handbook.

Any suggestion for improvement of the contents will be highly appreciated.

(K. N. Keshri)

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Abbreviations and Common Terms

A/E : Anti-erosion

ASTM : American Society for Testing and Materials

B.C. Ratio : Benefit-Cost ratio

BIS : Bureau of Indian Standard

BS : British Standards C/S Slope : Country side slope

CBIP Central Board of Irrigation and Power

CC : Cement concrete Cumec : Cubic meter/sec

cm : Centimeter

CWC : Central Water Commission

CWPC : Central Water and Power Commission

EN : European Standard

FMP : Flood Management Programme GFCC : Ganga Flood Control Commission

G-D Curve : Gauge-Discharge curve

GI : Galvanized iron Gsm : Gram/square meter

HDPE : High density polyethylene

HFL : Highest flood level

HGL : Hydraulic gradient lineIRC : Indian Road Congress

IS : Indian Standard

ISO : International Standards Organization

Km : Kilometer KN: : Kilo-newton

LDPE : Low density polyethylene

LWL : Lowest Water Level Mha : Million hectares

MHA : Ministry of Home Affairs

mm : Millimeter

MoWR: : Ministry of Water Resources

MPa : Mega Pascal

NDMA : National Disaster Management Authority

NSL : Natural surface level

PP : Poly propylene PVC : Poly vinyl chloride

R/S : Raising and strengthening

R/S Slope : River side slope RBA : Rashtriya Barh Ayog

RBL : River bed level

RCC : Reinforced cement concrete

UV : Ultraviolet

Zn : Zinc

1.0 | Introduction

1.1 General

Floods are recurrent phenomena in India from time immemorial. Floods of varying magnitude, affect some or the other parts of the country, almost every year due to different climates and rainfall patterns. With the increase in population and developmental activities in the country, there has been a tendency to occupy the floodplains, often resulting in serious flood damages and loss of lives over the years. Of late, some areas, which were not traditionally prone to floods, also experienced severe inundation. Floods cause severe bank erosion if the river banks are fragile and not protected against the heavy flood discharges.



Figure 1-1: A flooded street in city

As per "Compendium of Guidelines in the field of Flood Management" prepared by Ganga Flood Control Commission (GFCC), Patna, the floods have been classified as under.

(i) Low flood: If water level in the river during monsoon rises higher than usual in other seasons of the year and results in over flowing of bank once in every two years; submerges the adjoining fields but generally doesn't prevent flow of drainage of fields; also doesn't create drainage congestion in the nearby populated area, it is termed as low flood situation. In such situation, the water level always remains at least 1 m below plinth level of township as fixed by the Civil Authorities for civil construction of

industrial Complexes and residential areas.

- (ii) Medium flood: When the water level in the river rises to the extent that crops in the adjoining areas are submerged and populated areas are encircled with flood waters and the flood waters overflow the river bank, with flood frequency of 1 in 10 years; submerges agricultural areas and enters in the residential areas blocking the drainage systems for not more than 6 hours; waters in the residential areas and industrial complexes remain just below the plinth level as fixed by the Civil Authorities.
- (iii) *High flood:* Any flood level of the river, which is higher than the danger level and corresponds to return period of more than 10 years.

GFCC, Patna has further defined the following:

- (a) Danger Level: A level of the river depicting the stage of the river, which if crossed by the flood waters, will start damaging crops and property and will affect the daily life of population. This level is to be taken as medium flood level or 0.3 m below the plinth level of residential areas and industrial complexes as fixed by the Civil Authorities, whichever is less.
- (b) *Warning Level:* A flood level 0.6 m to 1.0 m below the danger level depending upon the lead time available.
- (c) *Highest Flood Level*: The highest flood level of the river ever recorded at the place.
- (d) Very high flood: Any flood which exceeds 1 in 100 years frequency.
- (e) *Flood Plain:* Land adjoining the channel which is inundated only during floods.

1.2 Flood damages in India

The flood damage data is collected by the s State Governments in terms of affected area, crops, cattle, properties, population etc. This damage data is then sent to the Ministry of Home Affairs by the State Governments. The Ministry of Home Affairs, Government of India, provides relief to them through State disaster response fund (SDRF) and National disaster response fund (NDRF).

Based upon the statistics provided by the States for the period 1953-2010, it has been reported that damages by floods in the country are more than Rs. 1800 Crore per annum besides the loss of precious human lives and cattle.

The flood damages in India during the aforesaid period are given in table 1.1.

Table 1-1: Flood damages in India during 1953-2010.

#	Item	Unit	Average Annual	Maxim Dama	
			Damage	Extent	Year
1	Area affected	M ha	7.06	17.50	1978
2	Population affected	million	36.86	70.45	1978
3	Human lives lost	nos.	1611	11316	1977
4	Cattle lost	nos.	93202	618248	1979
5	Cropped area affected	M ha.	3.46	10.15	1988
6	Damage to crops	Rs crore	703	4247	2000
7	Houses damaged	nos.	1193877	3507542	1978
8	Damage to houses	Rs crore	276	1308	1995
9	Damage to public utilities	Rs crore	828	5605	2001

Note: The damage data for 2003 onwards is under validation by States. The figures are without any escalation and not at current price level. At the price level of 2010, the total flood damages have been estimated to Rs.8,12,500 crore considering escalation @ 10% per annum on compounded basis.

The devastating floods not only result in loss of precious human lives, cattle and damage to public and private property but also create a sense of insecurity and fear in the minds of people living in the flood plains. The after-effects of floods like the agony of survivors, spread of epidemic, non-availability of essential commodities and medicines, loss of the dwellings etc. make floods most feared among the natural disasters being faced by human kind.



Figure 1-2: River bank experiencing severe erosion

1.3 Flood prone areas in the country

Rashtriya Barh Ayog (RBA) had been set up in 1976 to assess the flood prone area in the country. As per the RBA Report -1980, it was assessed that a total of 40 million ha area was flood prone in the country; by adding the maxima of flood affected area (34 million ha) in any year to the area protected (10 million ha) and deducting 4 million ha of the protected area included in the flood affected area due to failure of protection works.

The XI Plan Working Group on Water Resources compiled the area liable to floods as 45.64 million ha. Subsequently, XII Plan Working Group revised the assessment to 49.815 million ha as per the latest database maintained by Central Water Commission on the flood damage data reported by the States for the period 1953-2010.

1.4 Flood Management Programme

As per Entry-17 of the Constitution of India, the flood control and management works are planned and implemented by the respective States as per their own priority through own resources. This had resulted in increased flood damages due to non-completion of flood control works and their poor maintenance on account of funds constraints. The Government of India therefore, decided to provide them financial assistance through various Plan schemes.

A plan scheme "Flood Management Programme" for providing central assistance to the State Governments was taken up at an estimated cost of Rs.8000.00 crore during XI Plan for river management, flood control, anti-erosion, drainage development, flood proofing, restoration of damaged flood management works and anti-sea erosion works; which were considered critical in nature. This programme was appreciated by all the States and XII Plan Working Group on "Flood Management and Region Specific Issues" recommended to continue with it in the XII plan period also.

1.4.1 Salient features of FMP

- To avail the central assistance; the States have been advised to prepare the schemes of flood management works in an integrated manner covering the entire river/tributary or a major segment. However, in case of emergent situation arising due to high floods, the works in critical reaches are taken up immediately after flood season.
- While submitting a proposal, the State Governments have to ensure acquisition of land required under the scheme and submit a certificate to this effect.
- The State Governments have to ensure inclusion of the scheme in the State Plan and make requisite budget provision towards Central as well as State share on annual basis.
- Subsequent installments of central assistance are released on receipt of the Utilization Certificate in FORM GFR-19A submitted by the concerned

Chief Engineer and the financial authority; and countersigned by the concerned Secretary of the implementing department/Finance Secretary of the State Government.

 Actual expenditure incurred by the State Governments from their own resources in the financial year (in which the scheme is approved by the Empowered Committee under FMP) would be reimbursed in the same financial year or, if the central assistance is not released in that financial year, in the next financial year, in which case requirement of budget provision may not be necessary.

1.4.2 Funds released under FMP

A total of 406 no. flood management/anti-sea erosion works of various State Governments were included under the Programme out of which 218 works have been completed upto 31-03-2011 which have provided protection to flood affected area of 1.87 million ha. These works have benefitted total population of 19.73 million in the concerned States.

1.5 Working Group on "Flood Management and Region Specific Issues"

The Working Group on "Flood Management and Region Specific issues" for XII Plan was constituted by the Planning Commission in Oct, 2010. The Working Group has recommended strategies to deal with flood management during XII Plan ensuring development in the key areas in order to achieve the broad objectives, targets, associated challenges and implementation of policies by the Centre and the States. In order to have effective programme for addressing the problem of flood in the country, the following strategies are recommended to be effectively implemented during XII Plan.

- Scientific assessment of flood prone area.
- Integrated basin management approach.
- Construction of dams and reservoirs with adequate flood cushion.
- Development of detention basins.
- Drainage improvement.
- Strengthening of organizations.
- Public-Private Partnership concept.
- Inventory of works completed by State.
- Provision for adequate funds for maintenance of existing works.
- Procedural reforms.
- Application of new technologies.
- Emergency action plans.

1.6 Measures for flood management and erosion control

Different measures have been adopted to reduce the flood/erosion losses and protect the flood plains. Depending upon manner in which they work, flood protection and flood management measures may be broadly classified as under.

1.6.1 Non-structural measures

The non-structural methods to mitigate the flood damages are as

under:

- Flood Plain Zoning;
- Flood Forecasting, Flood Warning and evacuation of the people;
- Flood Proofing; and
- Living with Floods.

1.6.2 Structural measures

The structural measures for flood management/erosion control (may further be classified into long term measures and short term measures) which bring relief to the flood prone areas by managing the flood flows and thereby the flood levels are:

- Creation of reservoir;
- Diversion of a part of the peak flow to another river or basin where such diversion would not cause sizeable damages;
- · Construction of flood embankments;
- Channel improvement;
- Watershed management;
- Construction of spurs, groynes, studs etc.;
- Construction of bank revetment along with launching apron;
- RCC porcupines in the form of screens, spurs, dampeners etc.; and
- Vetivers, geo-cells, geo-bags etc.

The structural measures for flood management mentioned above are designed as per BIS codes. However, many works like RCC porcupines, Geo-textile materials, vetivers etc are not covered in the existing BIS codes.

This handbook has been designed with a view to help all the practicing engineers in the States and the Central Government for design, appraisal, construction and monitoring of the flood management works covering all the relevant BIS codes, design manuals, guidelines, technical specifications for construction materials and practices etc. to meet new challenges in the flood management in India. This handbook has been provided with typical examples of civil structures to help the field professionals in standardizing the design practices and use of state-of-art technology.

1.7 References

- 1. "Compendium of Guidelines in the field of Flood Management" prepared by GFCC.
- 2. Report of the Working Group on "Flood Management and Region Specific issues" for XII Plan.
- 3. MoWR Guidelines of Flood Management Programme.

2.0 Construction Materials

2.1 General

Flood management and river training works in the form of embankment, bank revetment, spurs, porcupines, sluices etc. are provided to manage/control the floods, to check the bank erosion and to improve drainage system. Construction of these works makes use of different kind of materials depending on the nature of problem and the structure provided.

2.2 Type of construction materials

Different construction materials have their own uniqueness and are used according to the site conditions, availability, transportability, cost effectiveness, low maintenance cost etc.

Materials like boulders, timber are in use since ages, but due to their increased usage in other sectors leading towards reduced supply and their environment un-friendly nature, use of them now-a-days is decreasing. High wear and tear of timber structures in underwater and near water situation makes it less suitable for their use in anti-erosion measures.

Now-a-days, new innovative materials like Geo-textile in the form of Geo-textile bags, Geo-textile tubes, Sand filled Geo-mattress, Neo-web, submerged vanes and RCC porcupines are being increasingly used in construction of revetments, spurs, groynes, embankments etc. These materials are used due to their unique characteristics like durability, resistance to chemical waste, environment friendly nature, easiness in installation etc. Different construction materials being used for structural measures for flood management are described below in detail.

2.2.1 River bed materials

Considering economy and ease in availability, river bed materials including sand and boulders are widely used in flood management works. However, rounded river boulders are used in contained forms like gabions/crates but avoided in loose for pitching of the banks.

2.2.1.1 Soil

The soil is used as a fill material for flood embankments and spurs. The soil is also used for filling Geo-textile bags, mattress and tubes. The soil shall preferably be coarse sand and free from organic material. Loamy and clayey type soil should be avoided

2.2.1.2 Boulders

Boulders are naturally available materials and are used as construction material in various works, including slope protection for embankment, bank revetment, spurs etc. The boulder's shape, size, weight, gradation plays an important role in their effective use. The boulders in a revetment should be well graded throughout the layer thickness. The boulders used should be angular and regular in shape. The boulders should have sharp clean edges at the intersections of relatively flat faces. Rounded boulders should be avoided

2.2.2 GI wire mesh

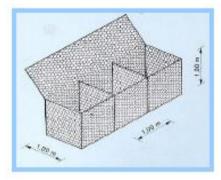


Figure 2-1: A wire-mesh gabion

When appropriate size and quality boulders are not available, gabions or crates filled with the boulders should be used. The gabions are rectangular boxes made of hexagonal double twist steel wire mesh filled with the small size boulders/cobbles. Crates are smaller in size than gabions. Opening of the gabions or crates should be smaller than the size of smallest boulder/cobble so that they are kept intact.

2.2.3 Revet-mattress

Revet-mattress is rectangular mattress made with hexagonal double twisted steel wire mesh, where the depth is small in proportion to its length and width. Revet mattress can be differentiated with the gabions due to its lesser height. It is divided into several cells by transverse diaphragms.

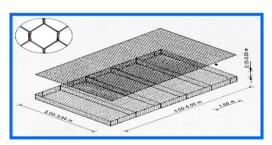


Figure 2-2: Hexagonal double twist steel wire mesh, revet-mattress

2.2.4 Concrete blocks

Concrete is a composite material, made from the combination of aggregate including sand, stones and a binder such as cement. Cement Concrete (CC) blocks are sometimes used in place of boulders for construction of bank revetment or slope protection of the embankment. The CC blocks may be pre-casted or casted insitu. The execution of works using the CC blocks is faster than the boulder works.

2.2.5 Reinforced cement concrete porcupines

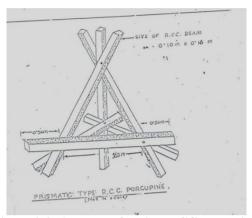


Figure 2-3: A sketch of typical RCC porcupine

Reinforced cement concrete (RCC) is mainly used for construction of porcupine screens due to ease of construction, longer durability and low cost. details Further of **RCC** porcupines are given section 6. The use of RCC is replacing the timber in construction of porcupine screens.

2.2.6 Geo-synthetics

A synthetic material in the form of strong flexible sheets either woven or non-woven, permeable, water tight membranes etc is used to improve soil quality and performance in different applications like lining, drainage, filtration, separation, reinforcement and protection. For specific application in flood management works, products like geo-textile bags/tubes, geo-membrane, geo-grid, geo-mattress are used. The generic name given to all these materials is referred as "geo-synthetics". As stipulated by Indian Road Congress (IRC:SP 59) publications major important products of geosynthetic are been described in brief along with their application.

The geo-synthetics have different applications and perform different functions, as described below in Table 2-1 below:

Table 2-1: Identification of the usual primary function for each type of geosynthetic

synthetic						
Type of Geo-synthetic	Separation	Reinforcemen t	Filtration	Drainage	Containment	
Geo-textile	✓	✓	✓	✓		
Geo-grid		✓				
Geo-net				✓		
Geo-membrane					✓	
Geo-synthetic Clay					./	
Liner					V	
Geo-foam	✓					
Geo-cells	✓	✓				
Geo-composite	√	✓	√	✓	√	
Geo-textile tube & bag		✓			✓	

2.2.6.1 Geo-textile

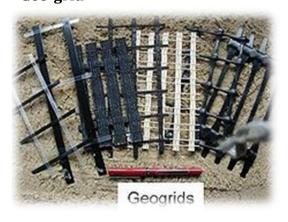


The basic raw material which is used in geo-textile is polymer and the most widely used polymeres polypropylene and polvester. Based upon the manufacturing process, geotextile is often categorized as woven or non woven. Woven geo-textile manufactured by weaving weft thread through warp thread. While non woven geo-textile is produced from randomly distributed continuous or staple fibers which are bonded together chemically, thermally or mechanically

2.2.6.2 Geo-membrane

Geo-membrane materials are relatively thin and impervious sheets of polymeric material, used primarily for linings and covers of liquids- or solid-storage facilities. This includes all types of landfills, reservoirs, canals, and other containment facilities. Thus the primary function is always containment as a liquid or moisture barrier or both. Geomembrane are of different types as per density and texture. Use of geomembrane is rapidly increasing in areas of soil stabilization, landfills, lagoons, lining, pavement, dams and spillways etc. These membranes can be classified into HDPE (high density polyethylene) and LDPE (Low density polyethylene).

2.2.6.3 Geo-grid



deformed/ A geo-grid is deformed grid like polymeric material formed by intersecting ribs joined at junctions. Main function of geo-grid а reinforcement by friction mechanism. Geo-grids are:

- (a) Either stretched in one or two directions for improved physical properties
- (b) Made on weaving or knitting machinery by standard textile manufacturing methods
- (c) By bonding rods or straps together

2.2.6.4 **Geo-net**

Geo-nets are formed by a continuous extrusion of parallel sets of polymeric ribs at acute angles to one another. When the ribs are opened, relatively large apertures are formed into a net-like configuration.



2.2.6.5 Geo-synthetic Clay Liner



A geo-synthetic clay liner acts as a hydraulic barrier. It consists of bentonite clay or other very low permeability material, supported by geo-textile and/or geo-membrane which are held together by needling or stitching. Main area of application is in landfills, rockfill dams etc.

2.2.6.6 Geo-composite

A geo-composite consists of a combination of geo-textile, geo-grids, geo-nets and/or geo-membrane with numerous application areas. The major functions encompass the entire range of functions listed for geo-synthetic discussed previously: separation, reinforcement, filtration, drainage, and containment.



2.2.6.7 Geo-textile tube and bags

Geo-textile tube is a tube made of geo-textile and is generally filled with sand or dredged material. These tubes are generally about 1 m to 3 m in diameter, though they can be customised to any size depending on their application. Today, geo-textile tubes ranging in diameters from 1.5 m to 5.0 m are used in many coastal and flood protection applications. Geo-textile bags are made of woven or non woven geo-textile fabrics which are specially designed for good soil tightness and high seam efficiency. Geo-textile bags range in volume from 0.05 m³ to around 5 m³, and are pillow shaped, box shaped or mattress shaped depending on the required application. Geo-textile bags have also been used as revetment, breakwaters, etc to build erosion protection measures. A sample of a geo-textile tube and bag is shown in the Figure 2-4 and Figure 2-5.



Figure 2-4: Geo-textile bag



Figure 2-5: Geo-textile tube

2.2.6.8 Erosion control mat



Figure 2-6: Erosion control mat

Erosion control mats can be of biodegradable or non degradable type. Erosion control mat provides immediate erosion control and high moisture content to establish vegetation. It creates hospitable conditions for invasion and establishment of plants.

Biodegradable mats are made of coir or straw fibers which are used for short term erosion control unit growth of vegetation Biodegradable mats are made of coir or straw fibers which are used for short term erosion control unit growth of vegetation.

While synthetic mats consist of UV stabilized non-degradable polypropylene fibers that are heat bonded at the contact points to provide a dimensionally stable matrix for soil erosion protection. For very high embankments and embankments with steeper slopes, synthetic mat can be reinforced with galvanized mesh with or without PVC coating. The composite nature of reinforced mat adds to the erosion control and sediment trapping function of the geo-synthetic matrix.

2.3 Technical specifications of construction materials and testing

Materials including gabions, revet-mattress, geo-textile tubes and bags are used with specific strength and durability requirements as per the proposed structure. The detailed technical specifications of these innovative materials along with the test methods and their recommended values for each parameter are being described in paras below in detail.

2.3.1 Wire mesh gabions

This work may consist of furnishing, assembling, and filling mechanically woven double twist wire mesh gabions with boulders. These specifications are mainly in accordance with International Standards EN 10223, EN 10244

2.3.1.1 Material /structural properties

Desired properties for various components for fabrication of wire mesh gabions are as under

2.3.1.1.1 Wire

All tests on the wire mesh, lacing wire should be performed prior to manufacturing the mesh.

Tensile strength: Both the wire used for the manufacture of gabions and the lacing, shall have a tensile strength of 350-500 N/mm², in

accordance with EN 10223-3.

Elongation: Elongation shall not be less than 10%, in accordance with EN 10223-3. The length of the sample should be more than 25 cm for conducting this test

2.3.1.1.2 **Zinc coating**

Minimum quantities of zinc should meet the requirements of EN 10244-2. The adhesion of the zinc coating to the wire shall be such that, when the wire is wrapped six turns around a mandrel having four times the diameter of the wire, it does not flake or crack when rubbing it with the bare fingers, in accordance with EN 10244. The mesh wire shall show no rusty spots on any part of the surface excluding the cut ends. Minimum quantity of zinc (gm/sqm) based on the internal diameters of 2.2 mm, 2.7 mm & 3.4 mm should be 230, 245 and 265 respectively

2.3.1.1.3 **PVC** coating

The initial properties of PVC coating material shall have a demonstrated ability to conform to the following requirements. The Specific Gravity should be in the range from 1.30 kg/dm³ to 1.35 kg/dm³, when tested in accordance with Test method ISO 1183. Tensile Strength should not less than 20.6 Mpa, when tested in accordance with test method ISO 527. Elongation at break should not be less than 200% in accordance with ISO 527. The PVC coating shall not show cracks or breaks after the wires are twisted in the fabrication of the mesh.

Wherever, there is high changes of corrosion, alternate wetting and drying, high salinity, presence of shingles in water etc a further refinement in coating shall be used like Galmac (where Zinc + 10% Aluminum) coating to the main steel wire mesh. Further, if there is more severe condition, an additional coating of PVC coating shall be applied

2.3.1.1.4 Mesh characteristics

Mesh wire: Diameter – Inner diameter shall be 2.7 mm for the Zinc coated wire and when measured with PVC coating the outer diameter shall be 3.7 mm.

Selvedge wire: Diameter – Inner diameter shall be 3.4 mm for the Zinc coated wire and when measured with PVC coating the outer diameter shall be 4.4 mm.

Mesh opening: Nominal Dimension D =100 mm.

Lacing and stiffener wire: Diameter – Inner diameter shall be 2.2 mm for the Zinc coated wire and when measured with PVC coating the outer diameter shall be 3.2 mm

2.3.1.1.5 Boulders

The boulders for gabions shall be hard, angular to round, durable and of such quality that they shall not disintegrate on exposure to water or weathering during the life of the structure. The size may be between 0.15 m and 0.25 m. The range in sizes shall allow for a variation of 5% oversize and/or 5% undersize rock, provided it is not placed on the gabion exposed surface. The size shall be such that a minimum of three layers of boulders must be achieved when filling the gabions of 1m thick

2.3.1.2 Tolerances

Wire: Wire tolerances based on the internal diameters of 2.2 mm, 2.7 mm & 3.4 mm should be \pm 0.06 mm, \pm 0.06 mm and \pm 0.07 mm respectively in accordance with EN 10218-2.

Mesh opening: Tolerances on the hexagonal, double twisted wire mesh, opening shall not exceed -4% to 16% on the nominal dimension value.

Gabions: 5 % (±) on the length, width, and height

2.3.1.3 Tests for the gabions

Different tests to be carried on the gabion material are tabulated along with references and standards in Table 2-2.

Table 2-2: Tests for the gabions

Mesh Type	10' x 12'	References of Specifications	
Mesh Opening "D" mm	100	EN10223	
Mesh Tolerance	+16% to -4%	EN10223	
Unit Dimensions			
Tolerances in sizes of units	± 5%	ASTM A975	
Mesh Wire Diameter (mm)	2.7/3.7 (Inner Dia/Outer Dia)	EN10223	
Tolerance (±) mm	0.08	BS1052	
Zn Coating Min (gsm)	240	ASTM A 641	
Selvedge/Edge Wire Diameter (mm)	3.4/4.4 (Inner Dia/Outer Dia)	EN10223	
Tolerance (±) mm	0.10	BS1052	
Zn Coating (Selvedge/Edge Wire) Min (gsm)	260	ASTM A 641	
Lacing Wire Diameter (mm)	2.2/3.2 (Inner Dia/Outer Dia)		
Tolerance (±) mm	0.06	BS1052	
Zn Coating (Lacing Wire) Min (gsm)	220	ASTM A 641	
Fasteners (mm)	3.0/4.0 (Inner Dia/Outer Dia)		
Stiffeners (mm)	2.2/3.2 (Inner Dia/Outer Dia)		
Zn coating on fastener/ stiffener (gsm)	240 ASTM A 641		
PVC Coating			
Colour	Grey-RAL 7037	ASTM D 1482	
Thickness Nominal (mm)	0.50	ASTM A 975	

Thickness Minimum		
(mm)	0.38	ASTM A 975
Specific Gravity	1.30 – 1.35	ASTM D 792
Tensile strength	Not less than 20.6 MPa	ASTM D 412
Modulus of Elasticity	Not less than 18.6 MPa	ASTM D 412
Hardness	Between 50 and 60 Shore D	ASTM D 2240
Brittleness temperature	Not higher than -9°C	ASTM D 746
Weight loss	Less than 5% after 24 hour at 1050 C	ASTM D 2287
Abrasion Resistance	The percentage of weight loss shall be less than 12%	ASTM D 1242
Salt spray Exposure and Ultraviolet Light exposure	a) The PVC shall show no effect after 3000 hours of salt spray exposure b) The PVC shall show no effect of exposure to ultraviolet light with test exposure of 3000 hours using apparatus Type E at 630C c) After the salt spray test and exposure to ultraviolet light, the PVC coating shall not show cracks or noticeable change of colour, or blisters or splits. In addition, the specific gravity, tensile strength, hardness and resistance to abrasion shall not change more than 6%, 25%, 10% and 10% respectively from their initial values.	ASTM B 117 ASTM D 1499 and G 23

2.3.2 Geo-textile as filter

The material should be woven with multifilament yarn in both warp and weft direction or non-woven needle punched type with continuous filament. The geo-textile shall be preferably made of polypropylene. The material may have about 70% polypropylene and rest may be polyethylene or any other equivalent material. The standard roll length and width should be 100 m and 5 m. The average roll values of geo-textile should be as shown in Error! Reference source not ound.

Table 2-3: Properties of geo-textile as filter

Table 2 of Troperties of geo textue as inter				
# Properties	Marginal	Reference for		
	Value	Test Method		
Mechanical Properti	ies			
1 Tensile strength (Warp/Weft)(=>)	28/26 KN/m	IS 1969		
2 Elongation at designated peak tensile load (Warp/Weft)(<=)	25%/25%	IS 1969		
3 Trapezoid tear strength Warp/Weft) (=>)	300 N/300N	ASTM D 4533		
4Puncture Strength(=>)	250 N	ASTM D 4833		
Hydraulic properties				
1 Apparent opening size(<=)	75 microns	ASTM D 4751		
2 Permeability(=>)	10 l/m2/s	ASTM D 4491		
Physical				
Unit Weight(=>)	140g/sqm	ASTM D 3776		

2.3.3 Geo-textile bags.

Geo-textile bags are made of woven/non-woven polypropylene/polyester geo-textile. Double layer geo-textile bags using woven and non-woven geo-textile are used for harsh conditions. Geo-textile used to manufacture geo-textile bags should have high mechanical properties for enhanced durability along with enhanced puncture, abrasion and U.V. resistance characteristics. Geo-textile should be inert to biological degradation and resistant to naturally encountered chemicals, alkalis, and acids.

Geo-textile used to manufacture geo-textile bags made of non-woven material may conform to the properties listed in Table 2-4.

Table 2-4: Properties of non-woven geo-textile bag

Table 2-4: Properties of non-woven geo-textile dag				
Properties	Reference for Test	Unit	Values	
	Method			
	Properties of Geo	o-textile		
Polymer Type			Polyester/PP	
Nominal Mass	ISO 9864	Gms/Sq.	≥400	
		m		
Tensile□ Strength	ASTM D4595	kN/m	≥20	
Tensile Elongation	ASTM D4595	%	≥40% & ≤ 90%	
Puncture Resistance	ASTM D4833	kN	≥□.40	
Opening Size	ASTM D 4751	mm	≥0.07mm & ≤0.16mm	
UV □resistance	ASTM□D 435	%/Hr	70/50	
Properties of Geo-textile Bag				
Seam Type			Double Seam	
Preferably flat			103 cm x 70 cm	
dimensions				

Geo-textile used to manufacture geo-textile bags having double layers both for woven and non-woven material should conform to the properties listed in Table 2-5.

Table 2-5: Properties of double layer geo-textile bag

Properties	Reference for	Unit	Values	
	Test Method		Non	Woven
			Woven	
Properties of Geo-textile	•			
Polymer Type			PP	PP
Weight	ISO 9864/ ASTM D5261	Gms/Sqm	≥300	≥230
Tensile Strength	ASTM D 4595	kN/m	≥12	≥35
Tensile Elongation	ASTM D 4595	%	≥30% & ≤90%	≥05% & ≤30%
Tensile Strength	ASTM D4632	kN	≥0.80	≥1.5
Grab Elongation	ASTM D4632	%	≥30% & ≤90	≥05% & ≤3□%
Puncture Resistance	ASTM D4833	kN	≥□.40	
Opening Size	ASTM D4751	mm	≥0.06 & ≤0.17	≥0.10 & ≤0.25
UV Resistance	ASTM D4355	%/hrs	70/500	70/□00
Properties of Geo-textile Bag				
Seam Type			Double Se	eam
Preferably flat			2.00m x 1	50m
dimensions			2.00m x 1	.00111

Note: Lay Flat dimensions of the Geo-textile Bags given in the table above are preferable sizes. The Client is free to use site specific sizes lesser than specified values but shall not exceed the dimensions given in the table

2.3.4 Geo-textile tubes

Geo-textile tubes should be made of high-tenacity polypropylene yarns which are woven into a stable network such that the yarns retain their relative position. These geo-textile tubes are often filled hydraulically with slurry of sand and water, although many other fill materials may also be used. Each fill port may consist of a Geotextile sleeve having a length of at least 1.5 m and a circumference slightly greater than that of the filling pipe. Sometimes double layer of sheets of woven textiles may also be required in consideration of added UV protection for a prolonged life and sufficient abrasion resistance. The geo-textile tubes should be constructed to meet the dimensions, type of materials and properties mentioned in Table 2-6, table 2-6 and table 2-7 respectively.

Table 2-6: Dimensions for Geotextile tube

Property/Parameter	Units	Values	
Geotextile tube length	M	20	
Geotextile tube diameter	M	3	
Filling port length	M	2	
Filling port diameter	M	0.5	
Filling port spacing	M	5	
Seam strength efficiency(=>)	%	40	

Table 2-7 contains type and structure of material to be used for geotextile tubes.

Table 2-7: Type of fabric for geo-textile tube

Tubic 2 1. Type of lubite for goo tentile tube			
Reference for	Units	Values	
Test Method			
n/a	n/a	Poly propylene	
n/a	n/a	100mx5m	
		Woven with multifilament	
n/a	n/a	yarn in both warp and weft	
		directions	
ASTM D 3776	Gm/m2	>=330	
	Reference for Test Method n/a n/a n/a	Reference for Test Method n/a n/a n/a n/a n/a n/a n/a	

Properties of geo-textile tubes are given in and

Table 2-8 contains properties of geo-textile tubes.

Table 2-8: Properties for geo-textile tube

Table 2-6. I toperties for geo-textile tube					
# Properties	Marginal Value	Reference for			
		Test Method			
Mechanical Properties					
1 Tensile strength (Warp/Weft)(=>)	80/78 KN/m	IS 1969			
2 Elongation at designated peak tensile	25%/25%	IS 1969			
load (Warp/Weft)(<=)					
3 Trapezoid tear strength Warp/Weft) (=>)	1600 N/1600N	ASTM D 4533			
4Puncture Strength(=>)	600 N	ASTM D 4833			
Hydraulic properties					
1 Apparent opening size(<=)	250 microns	ASTM D 4751			
2 Permeability(=>)	18 l/m2/s	ASTM D 4491			

2.3.5 Vetiver for bank protection

The vetiver is a special type of grass having longer roots of length. This grass is infertile in nature. Due to their long roots and high tensile strength this grass is resistant to the high velocity streams and checks the erosion Desirable properties of the vetivers are given in Table 2-9.

Table 2-9: Properties of vetivers for bank protection

#	Properties	Mar Value
1	Average tensile strength	75 MPa
2	Root length	Up to 3 m
3	Life under 14 m of water	Up to 5 months
4	Air temperature range for sustainability	-14°C to 55°C
5	Soil Ph	3 to 10

2.4 References

- 1. Design practices and specifications adopted by the Maccafferi India Pvt Ltd.
- 2. Draft for 2nd revision of IS code 8408.

3.0 Design of Flood Embankment

3.1 General.

A levee or dyke may be defined as an earthen embankment extending generally parallel to the river channel and designed to protect the area behind it from overflow of flood waters.

Embankments are the oldest known forms of flood protection works and have been used extensively for this purpose. These serve to prevent inundation, when the stream spills over its natural section, and safeguard lands, villages and other properties against damages

3.2 Planning of embankments.

Basic understanding and steps to be taken up for planning of flood embankments has been described in the paras below

3.2.1 Classification

Embankment Manual, CW&PC, 1960 stipulates that an embankment is designated as low, medium or major (according to its height above natural surface level (NSL). The details are as under in Table 3-1.

Table 3-1: Classification of embankment

Classification of	Criterion
embankment	
Low Embankment	Height < 10 ft (3 m)
Medium Embankment	10 ft (3 m) <height> 30 ft</height>
	(9 m)
Major Embankment	Height > 30 ft (9 m)

A typical high embankment with slope protection is shown in Figure 3-1.



Figure 3-1:Typical high embankment with slope protection using geo-mattress

3.2.2 Requirement of data.

BIS code 12094: 2000 stipulates that the following data is required for planning of an embankment

3.2.2.1 Topographical data.

Index plan showing area affected, contour survey plan of the area, past river courses, plan and section of earlier executed works

3.2.2.2 Hydrological data.

Discharge, gauge, velocity, carrying capacity, extent of spill of river, cross sections and longitudinal section of river, rainfall data for the basin sediment flow and river behavior like aggrading or degrading etc

3.2.2.3 History of past floods.

Indicating duration of floods, flood discharges and corresponding levels, stage of river at which damage was most pronounced, extent of damage etc.

Generally the data as mentioned above is not available while framing the detailed project report. The efforts should be made to collect the above mentioned data specially gauge and discharge data for past recent 10-20 years for the river from all possible sources

3.2.3 Degree of protection.

BIS code 12094: 2000 stipulates that the height of embankment and the corresponding cost and Benefit Cost Ratio should be worked out for various flood frequencies taking into account the damages likely to occur. The degree of protection which gives the optimum Benefit Cost Ratio should be adopted.

Benefit Cost Ratio of the flood management/coastal protection scheme should be higher than 1. The B. C. Ratio is calculated dividing the annual benefits of the scheme by annual cost of the scheme. The annual benefits should be based on losses occurred during last 10 years duly verified by the Competent Authority. Annual cost of the scheme is taken as 16% of capital cost of scheme envisaging construction of embankments. Annual cost is adopted as 17% of capital cost of scheme envisaging construction of anti erosion measures

However till such time as the details of all the relevant parameters are available, following criterion for degree of protection may be adopted

3.2.3.1 Embankment for predominantly agricultural areas.

The design flood for this type of embankment is kept 25 years for fixation of crest level

3.2.3.2 Embankments for township or areas having industrial installations

The design flood for this type of embankment is kept 100 years for fixation of crest level.

In the cases where anti erosion measures are proposed along with the embankment then design flood may be kept as 50 years for rural areas

and 100 years for urban/industrial areas. In certain special cases, where damage potential justifies, maximum observed flood may also be considered for fixing the crest level.

In cases where gauge & discharge sites are not present, discharge may be worked out using the Empirical formula using the catchment area, extent of rainfall, catchment characteristics etc. Further hydrological data may be adopted using the regional hydrological booklets/manuals, prepared by the Hydrological Studies Organization, CWC. A typical earthen embankment is shown in Figure 3-2.



Figure 3-2: A typical earthen embankment

3.2.4 Alignment & spacing of embankment.

BIS code 12094: 2000 stipulates following guidelines related with the alignment and spacing of the embankment

3.2.4.1 Alignment.

The embankments should be aligned on the natural bank of the river, where land is high and soil available for the construction of embankments. The alignment should be such that important township, vital installations, properties, cropped area is well protected by the embankment The alignment should be such that high velocity flow is quite distant from the toe of embankment to avoid scouring of the same and if embankments' alignment is near the high velocity flow then slope and toe protection in the form of pitching along with launching apron using the boulders, geo-bags, sand filled geo-mattress may be given. RCC porcupine screens along the toe line may also be used to retard the flow to induce siltation and check scouring of the toe-line. Alignment should also be planned so that land acquisition is feasible and not prolonged

3.2.4.2 **Spacing.**

The spacing of the embankment and their alignment needs careful consideration with respect to their vulnerability to the river and the rise of high flood levels on account of reduction in flood plain storage by construction of the embankment.

The spacing of embankments along the jacketed reach of the river should not be less than 3 times Lacey's wetted perimeter for the design flood discharge. The minimum distance of the embankment from the river bank and midstream of the river should be one times Lacey's wetted perimeter and 1.5 times Lacey's wetted perimeter [Lacey's wetted perimeter (P) =4.75 (Q_{design})^{1/2}] respectively.

In the tidal reach of the river, embankments should be constructed with due regard to their effect on navigation requirements in the channel as embankments in such cases may reduce the tidal influx causing a reduction in available navigation depth.

Length of the embankment: The length of the embankment directly depends upon the alignment. However, it is to be ensured that both ends of the embankment are tied up to some high ground or existing highway or railway or any other embankment nearby conforming to the design height of the embankment

3.3 Design of embankment

BIS code 12094: 2000 is used for design of the embankment

3.3.1 Types.

As per Embankment Manual, CW&PC, 1960 and Irrigation and Hydraulic structures by S. K. Garg, embankments can be classified into three types as given below

3.3.1.1 Homogenous embankment.

This is the simplest type of earthen embankment and consists of a single material and is homogeneous throughout. Sometimes, a blanket of relatively impervious material (stone pitching) may be placed at river side. A purely homogeneous section is used, when only one type of material is economically or locally available. Such sections are used for low heights.

A purely homogenous section, made of pervious material, poses problems of seepage, and huge sections are required to make it safe against piping, stability etc. Due to this, homogenous section is generally provided with an internal drainage filter like horizontal filter so that Hydraulic gradient line (HGL) is confined to the section. The length of horizontal filter may be kept as 3 times the height of embankment.

Rock toe or Toe filter of (height = 25% to 35% of water height) consisting of fine sand, coarse sand and gravel, as per filter criterion requirement, may also be provided to check the seepage

3.3.1.2 Zoned embankment

It consists of an inner core or section which is impervious and which checks the HGL. The transition zone prevents piping through cracks which may be developed in the core due to shrinkage and swelling of core material. The outer zone gives stability to the central impervious core and also distributes the load over a larger area of foundations.

The core of the embankment may be constructed using the clay mixed with the fine sand or fine gravel. Pure clay is not best material for core as it shrinks and swells too much. Silt or silty-clay may also be used as core.

Sand filled geo-tube, which is a relatively impervious material, may also be used as core of the embankment. Typical zoned embankment is shown in Figure 3-3.

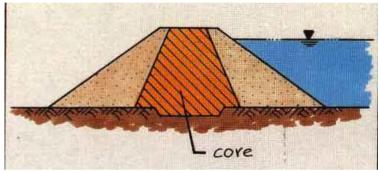


Figure 3-3: Embankment with core

3.3.1.3 Diaphragm type embankment.

Diaphragm type embankment has a thin impervious core, which is surrounded by sand. The impervious core, called as diaphragm, is made of imperious soils, concrete, steel, timber or any other material. It acts as water barrier to prevent seepage. The diaphragm must be tied to the bed rock or to a very impervious foundation material.

The diaphragm type of embankment is differentiated from zoned embankment, depending upon thickness of core. If thickness of diaphragm is less than 10 m or less than height of embankment, the embankment is to be considered as diaphragm type embankment. Sand filled geo-tube may also be used as core or diaphragm of the embankment

3.3.2 Design HFL.

The essential requirements for the design of embankment are the determination of design High Flood Level (HFL), hydraulic gradient, free board, side slopes, top width etc.

The design HFL should be obtained from gauge discharge relationship (G-D curve). The design HFL so obtained should be verified on the basis of observed cross-sections, slopes and velocities of the river in recent years. The design HFL may also be obtained from flood frequency analysis for corresponding return period.

When no discharge and gauge data is available, synthetic unit hydrograph approach should be used for estimating the desired return period flood. In some cases historically maximum observed flood level may also be considered as design HFL.

In the cases of embankments on both sides of river, rise in the water level due to jacketing of river should be kept in view in determining the design HFL

3.3.3 Free board

The top of the embankment should be so fixed that there is no danger of overtopping, even with the intense wave wash or any other unexpected rise in water level due to sudden change in river course or aggradations of river bed or settlement of embankment.

The waves are generated on the surface by the blowing winds. Height of water wave mainly depends upon the wind velocity (V in km/hr) and fetch or straight length (F) of water expanse in km. Wave height may be calculated using the equation given below.

```
h_w (in m) = 0.032 (V.F)<sup>1/2</sup>+0.763-0.271 (F)<sup>1/4</sup> for F< 32 km h_w (in m) = 0.032 (V.F)<sup>1/2</sup> for F> 32 km
```

The freeboard for wave action may be taken as 1.5x wave height (h_w).

However in the absence of the wave data, free board should be taken as 1.5 for discharges less than 3000 cumecs and 1.8 m for discharges more than 3000 cumecs. This should be checked also for ensuring a minimum of about 1.0 m of free board over HFL corresponding to 100 years frequency.

The free board proposed above as 1.5 m / 1.8 m is recommended in case of less reliable and short-duration hydrological data to take care of uncertainty. In case hydrological data is collected using the reliable sources and length of such data is sufficient long like 35 years, then lesser values of freeboard like 1.0 m / 1.5 m may be adopted.

It is also suggested to work out the maximum discharge corresponding to the crest level (adding the free board to the deign HFL). So that this maximum discharge can be compared with the higher return period discharges like SPF, PMF etc

3.3.4 Top width

The top width of the embankment should be sufficiently enough to accommodate the vehicular traffic. The top width of the embankment may be kept as 5.0 m. Turning platform of length 15 m to 30 m and 3 m width at C/S side slope at an interval of 1 km or more may be provided. An embankment should be provided with suitable soling over filter for proper drainage. Adequately rolled morrum mix or crushed brick-bats of thickness 15 cm over suitable graded filter may be provided over the top of embankment, which is more economical than the brick-soling. For embankments protecting towns, industrial and vital installations, necessity of providing all weather roads of 3 m to 3.5 m width should be

examined.

A typical crest of the embankment with brick soling at top is shown in Figure 3-4.



Figure 3-4: An embankment crest with brick soling

3.3.5 Hydraulic gradient

It is desirable to know the approximated line of seepage or hydraulic gradient line (HGL). The following guidelines may be used for determining the HGL.

Clayey soil: 4H:1V Clayey sand: 5H:1V Sandy soil: 6H:1V

3.3.6 Side slope

The side slopes are dependent upon the material and height of the embankment. The side slope should be flatter than the angle of repose of the material of the embankment. For drainage purpose, longitudinal drains on the berm and cross drains at suitable places should be provided to drain out the water. In order to provide communication from one side of embankment to another side, ramps in a slope of 40H:1V at suitable places and all village paths should be provided as per requirement. Slope of typical embankment is shown in Figure 3-5.



Figure 3-5: Slope of a typical embankment

3.3.6.1 River side slope

The river side (R/S) slope should be flatter than the under-water angle of repose of the material. Up to an height of 4.5 m, the slope should not be steeper than 2H:1V and in case of high embankments, slope should not be steeper than 3H:1V, when the soil is good and to be used in the most favorable condition of saturation and drawdown.

- (a) In case of higher embankment protected by rip-rap/pitching, the slope of embankment up to 6 m high may be 2H:1V or 2.5H:1V depending upon the type of slope protection.
- (b) If the construction material is sandy, the slope should be protected with a cover of 0.6 m thick good soil; and
- (c) It is usually preferable to have more or less free draining material on the river side to take care of sudden drawdown. In case of high and important embankment, slopes may be protected by the stone pitching, concrete blocks with open joints or sand filled geo-mattress to protected against sudden drawdown or erosive action of river flow.
- (d) For embankment with height more than 6 m, line of saturation should be found by Kozeny's base parabola method and stability analysis should be carried by slip circle method for finalizing river side slope (IS 7894)

3.3.6.2 Country side slope

A minimum cover of 0.6 m over the HGL should be maintained. For embankment up to height of 4.5 m, the country side slope should be 2H:1V from the top up to the point where the cover over HGL is 0.6 m after which a berm of suitable width, with country side slope of 2H:1V from the end of the berm up to the ground level should be provided.

For embankment of height from 4.5 m to 6.0 m, the country side slope should be 3H:1V from the top up to the point where the cover over HGL is 0.6 m after which a berm of suitable width, with country side slope of 3H:1V from the end of the berm up to the ground level should be provided.

For embankment of height more than 6 m, detailed design should be done. Typical cross section of an earthen embankment is shown as under as Figure 3-6.

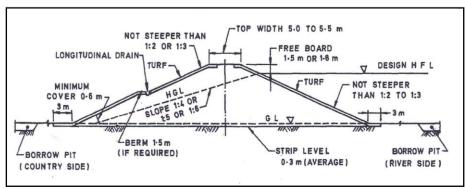


Figure 3-6: Typical cross-section of an embankment

3.3.6.3 Borrow Pits.

As per BIS code 11532, for taking out soil for use in embankment, borrow pit should be preferred on the river side and located at minimum distance of 25 m from the toe of embankment. In order to obviate development of flow parallel to embankment, cross-bars of width 8 times the depth of borrow pits @ 50-60 m c/c shall be left in the borrow pits. When adding new earthwork to existing embankment, the old bank shall first be cut and benched into steps with treads sloping slightly towards centre of the embankment. Surface of old work should be properly wetted so that new earth may adhere to old

3.3.7 Drainage

For drainage, longitudinal drains should be provided on the berm and cross drains at suitable places should be provided to drain the water from the longitudinal drains. Toe drain should be provided to prevent sloughing of toe. Perforated pipe embedded in properly designed graded filter with arrangements for disposal of water in the country side should be provided. Use of geo-textile material is also useful for safe drainage. Provision of drainage pipe and geo-textile material in embankment is shown in Figure 3-7 and Figure 3-8.



Figure 3-7: Provision of drain pipe

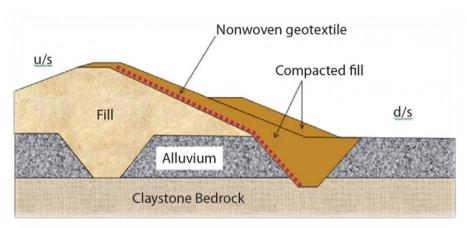


Figure 3-8: Provision of geo-textile material

3.3.8 Safety measures in design

Structure should be stable under all stages of construction and conditions of saturation and drawdown. It is therefore necessary that stability checks for various conditions should be done to ensure safety. Seismic forces should also be considered for high embankments. The factor of safety should be higher than 1.3.

Safety against cracks due to unequal settlement and wetting: Unequal settlements can be largely avoided by preparing the foundations properly and by selecting suitable material for construction. Where the foundation soil is weak, suitable strengthening measures may be taken. Clayey soils containing organic matter such as remains of plants and root should be rejected. Well graded homogenous materials are most suitable for construction. In case of difficulty in getting full quantities of same material, zonal sections with impervious core and a pervious casing may be adopted. In high embankments it is desirable to mechanically compact the earth fill in suitable layers with a view to achieve optimum density with appropriate moisture content. Breaking of big clods especially in clayey soils is to be done ad organic/vegetable matter separated to safeguard against seepage/leakage/piping.

3.3.9 Sluices

Sluices with regulating arrangements should be provided for country side drainage. The size of sluice will depend upon the intensity of rainfall and the catchment area to be drained. Sluices may be designed as per provision of BIS code IS 8835:1978.

3.3.10 Causes of failure of embankment

As stipulated by the CBIP publication - 1989 River Behavior Management and Training Volume-I, in the absence of proper maintenance and supervision, embankments are susceptible to breaches due to various causes given below.

- (a) Improper compaction and settlement of embankment.
- (b) Transverse cracks due to unequal settlement.
- (c) Inadequate drainage and pore pressure development.
- (d) Erosion of riverside slope due to river current and wave wash.

- (e) Caving-in of the banks.
- (f) Overtopping of flood water during high floods.
- (g) Failure of foundations due to infiltration; and
- (h) Piping as a result of insufficient cross-section. Leaks and cracks due to shrinkage of soil, and rat holes.
- (i) Increase in moisture content of the soil material.

3.3.11 Preventive measures

As stipulated by the CBIP publication- 1989 River Behavior Management and Training Volume-I, breaches/failures can be avoided by adopting suitable preventive measures mentioned briefly underneath:

- (a) Toe drainage.
- (b) Placing sands bags near toe (with drains covered by wooden planks) in order to increase shear resistance actuating forces causing slip.
- (c) Reducing seepage by lowering seepage head by constructing ring wells with sand bags near the toe.
- (d) Plugging piping holes with divers using tarpaulins soaked with bitumen from river side face of the hole.
- (e) Raising height of embankment (in case of overtopping) by using wooden planks without endangering stability against slip.

3.3.12 Closure of breach

Breaches should be closed on war footing so that the flooding of country side can be minimized. Usually retired embankments are constructed around the breach connecting the retired embankment with the original one at points sufficiently away from the breach so that by the time construction of retired embankment is over, the breach doesn't propagate to the connecting points. Vertical closure by driving piles all along the breach width is better than trying to close the breach horizontally starting from ends, since here will be very high drag due to increasing velocity of the stream passing through the neck as the breach width gets narrowed down

3.3.13 Protection of embankment

An embankment under direct attack of a river needs protection against failure. Different protective measures which are commonly employed to protect embankment are as under.

- (a) Revetment/mattressing to protect against erosive action of river.
- (b) Spurs/groynes to deflect/dampen high velocity attacking the embankment
- (c) Different grade control measures to tame a river flowing in steep terrain.
- (d) Improving shear strength of embankment soil by growing shallow rooted vegetation.

A typical completed embankment is shown in Figure 3-9.



Figure 3-9: A typical completed embankment with road on crest

3.4 Stability analysis for high embankments

The criterion for stability analysis for high embankment is based on the stability analysis of embankment dams.

The most important cause of failure of an embankment is sliding. A portion of the earth may slide downwards and outwards with respect to remaining part, generally along a well defined slice surface. The failure is caused when the average shearing stress exceeds the average shearing resistance along the sliding surface due to various loading conditions.

Slope stability is generally analyzed by two methods depending upon the profile of failure surface viz. (a) Circular arc method and (b) Sliding Wedge method. In the 'Circular arc' method or 'Swedish Slip Circle' method, the rupture surface is assumed cylindrical or in the cross-section by an arc of a circle. The sliding wedge method assumes that the failure surface is approximated by a series of planes.

Generally for low embankments the sections designed on consideration of hydraulic gradient and cover are found to be quite suitable under all stages of construction, condition of saturation and draw down provided the foundation conditions are satisfactory. For high embankments the section proposed should be checked for stability by Swedish Circle method. The minimum factor of safety aimed at should be 1.3.

If the embankment is located in an area subjected to earthquakes, the forces developed by such movements should also be taken in to account while checking the stability. The value up to 0.1g for vertical acceleration and 0.2g for horizontal acceleration depending upon its distance from the epicenter may be assumed for the design purposes in areas subject to earthquake

3.4.1 Selection of design parameters

The embankment material shear strength is obtained by performing triaxial tests of borrow area materials compacted to densities aimed at during construction. The foundation material strength is obtained by tests with undisturbed samples from tri-axial shear testing. Testing in each case shall be from zero to maximum normal stress expected in the embankment.

The design shear parameters for fill material is fixed at 75% availability from an adequate number of samples, and for foundation soils minimum shear strength values along foundation obtained are adopted after rejecting extreme or freak values.

3.4.2 Analysis procedure

The procedure of arriving at driving and resisting forces involves assumption of a tentative cross-section of the embankment, a possible circular failure surface, division of the slip circle mass into a number of slices, calculation of forces on each slice and summation of the forces. The factor of safety against sliding for assumed failure surface is obtained by the equation:

 $FS = \sum S / \sum V$ = \(\Sigma (N-U) \tan\phi \) / \(\Sigma \) sinα

Where:

FS = Factor of safety

S = Resisting or stabilizing Force

T = Driving or actuating force

 $C = C_1 x (b / Cos \alpha)$

N = Force normal to the arc or slice

U = Pore water pressure.

 ϕ = Angle of shearing resistance

W = Weight of the slice

A = Angle made by the radius of the failure surface with the vertical at

the centre of slice.

 C_1 = Unit cohesion, and b = Width of the slice

3.4.3 Stability computation

The slope stability analysis is carried out to get the minimum factor of safety for a tested section under different loading conditions for downstream and upstream slopes respectively. The computer programmes used for static analysis are used for the computations

3.4.4 Final selection of embankment section

Based on the results of studies for slope stability by static and pseudo static method, final section of the embankment may be selected. In this selection, great emphasis is put on the experience of the designer and the data of behavior of embankments constructed in almost identical situations

3.4.5 Defensive design measures

The design details should also include defensive measures to enhance their performance. The measures may include:

- Provision of adequate freeboard for settlement, slumping and fault movement.
- Use of wide transition zones of materials not vulnerable to cracking.
- Use of drains near critical zones and central portion of embankment.
- Use of wide core zones.
- Use of adequate well-graded filter zone upstream of core to serve as a crack stopper.
- Controlled compaction of embankment zones.
- Removal or treatment of foundation materials that are of low strength or density.
- Widening of core at abutment interfaces.
- Special treatment of foundations at faults including provision of transition embankment sections.
- Stabilization of hill slopes susceptible to sliding around reservoir rim.

3.5 Merits and demerits of embankments

Merits and demerits of flood embankments have been listed out below:

3.5.1 Merits

Merits of embankment as method of river training works are as under:

- Embankments are the main mean of preventing inundation during flood season.
- The initial cost of construction of embankment is low, although when raised subsequently, they may become a bit expensive.
- Construction is easy and presents no difficulty, as it can be done by utilizing local resources in unskilled labor and materials. Maintenance is equally simple and cheap.
- They can be executed in parts, provided that's ends are properly protected

3.5.2 Demerits

- Embankments cause rising of high flood levels.
- Embankments are fragile works. Bore holes caused by small animals like crabs, rats and worms may result in piping. They must be supervised closely during floods and protected, as soon as they are in danger.
- In the event of a breach, there is a sudden and considerable inflow of water which may cause damage in the country side and deposition of sand making the area infertile.
- Embankments are susceptible to direct attack of the river flow which can erode and undermine them.
- Low lying areas may become infested with water borne disease if proper drainage is not provided.
- In the case of river carrying considerable amount of silt, then deposition of silt on the river bed causes rise in the water level which may be lead subsequent overtopping of the crest level of embankment

3.6 References

- 1. BIS code 12094:2000
- 2. BIS code11532:1995
- 3. Preliminary draft Guidelines for planning and design of river embankment (Levees) (Second revision of IS 12094) (Feb, 2011)
- 4. Embankment manual (1960)
- 5. Irrigation Engineering and Hydraulic structures-1995 S. K. Garg
- 6. River Behavior Management and Training Volume-I (Central Irrigation and Power (CBIP), 1989

4.0 Design of Bank Revetment

4.1 General

CBIP-manual "River Behavior Management and Training Volume-I -1989" stipulates that protection of banks is a part and parcel of river training works because bank caving is one of the causes of deterioration of river conditions. River passing through populated/agricultural areas necessitates protection of adjacent lands and properties threatened by the erosion. The protection of river bank from the threat of erosion comes under Anti Erosion works. The purpose of bank protection may be training of river, protection of adjacent land and properties, protection of nearby hydraulic structures like embankments etc. Generally, bank protection works are auxiliary to river training works and expensive. Because of the high costs involved, all available materials are used. The river bank consists of the upper (above the Lowest water level or LWL) and lower sections (Below the LWL). The lower bank acts as the foundation for supporting the upper bank and, is, generally more susceptible to erosion. Recession of bank is caused by the erosion of lower bank, particularly at toe. The recession is fast, especially when there is sandy substrata below.

The upper bank is the portion between LWL and High Flood level (HFL). Action on this bank portion is most severe when the current impinges normal to the bank. During high stage of floods, erosion is also due to strong current along the bank. A typical bank protection work is shown in Figure 4-1.



Figure 4-1: A typical bank protection work

4.2 Causes of bank failures

CBIP-manual "River Behavior Management and Training Volume-I - 1989" stipulates following causes of bank failure as listed below.

- (a) Washing away of the soil particles from the bank by strong current.
- (b) Undermining the toe of bank by eddies, current etc followed by collapse of overhanging material deprived of support.
- (c) Sliding or Sloughing of slope when saturated with water by floods of long duration. Saturation decreases the shear strength of soil. The stability is further reduced by the pressure of seepage flow.
- (d) Piping in sub-layers due to movement of ground water towards the river, which carries away material with it.

Causes (a) and (b) of bank failures may be attributed to erosion. Failure under (c) is due to reduction in shear strength and under (d) results from foundation failure. An eroded bank is shown in Figure 4-2.



Figure 4-2: A typical eroded river bank

4.3 Methods of bank protection:

CBIP-manual "River Behavior Management and Training Volume-I - 1989" stipulates that bank protection works may be classified as direct and indirect. Direct protection works includes work done on the bank itself such as providing vegetal cover, pavement, revetment, grading of slope etc. Indirect protection of slopes includes works constructed not directly on the banks, but in front of them for reducing the erosive forces of the current, either by deflecting the current away from the banks or by inducing silt deposition near the bank.

If the current is not strong, bank can be protected by a vegetal cover using the shrubs and willows. Sometimes a special vegetal cover like vetiver (the long rooted grass having high tensile strength) can also be used for bank protection. In the case of strong current, banks may be protected by pitching using stone/boulders, concrete blocks, sand filled geo-bags/geo-mattress. The bank pitching is provided along with the launching apron to prevent the scouring under the water and the consequent fall of pitching.

In case of more steep slopes the banks can also be protected by retaining wall/guide walls to save the cost of cutting. This method is also beneficial when there is very limited land viz in hilly terrains.

Bank protection using the RCC porcupine screens comes under both type of method of protection viz. direct and indirect method. RCC porcupines are laid over the bank slopes and also protrude into the river section to induce siltation near the bank. Some innovative methods of bank protection are as under

4.3.1 Vetivers

The vetiver is a special type of grass having longer roots of length up to 3 m. These roots have an average tensile strength of 75MPa. This type of grass is a perennial type of grass which can grow under extreme and wide type of conditions. This grass can live upto 5 months under 14 m of water. Due to their long roots and high tensile strength this grass is resistant to the high velocity streams and checks the erosion. The river bank before and after the implementation of vetiver is shown in Figure 4-3 and Figure 4-4.



Figure 4-3: Bank before the vetiver implementation



Figure 4-4: Bank after the vetiver implementation

4.3.2 Submerged vanes

Submerged vanes are under-water permeable type bank protection measures. These vanes are kept at an appropriate angle with the bank and at appropriate height with intention to induce optimum siltation near the bank. Orientation of submerged vanes should be decided after the model study to get their desired results. A typical cross section of river after implementing the submerged vanes is shown in Figure 4-5: bank profile after implementing the submerged vanes.

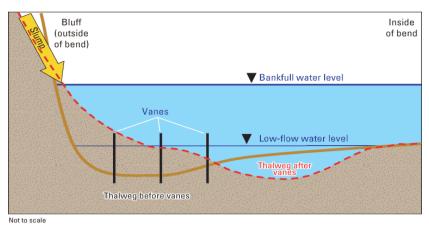


Figure 4-5: bank profile after implementing the submerged vanes

4.3.3 RCC kellener Jettys

RCC Kellner Jettys are monolithic RCC structures very similar to the RCC porcupines. RCC Kellner jettys are cast in-situ or pre-casted and consists of 3 RCC members. They are lighter than the RCC porcupines and there is no risk of rusting of the nuts and bolts as compared to the RCC porcupines. A typical picture of RCC kellener Jetty is given as Figure 4-6.

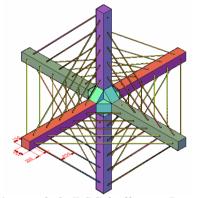
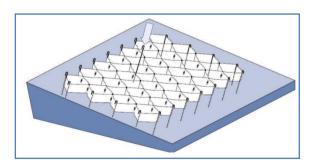


Figure 4-6: RCC kellenrr Jetty

4.3.4 Geo-cell

A geo-cell (or Cellular Confinement System) consists of a three dimensional honey comb mattress that can be filled with granular soil/aggregate/sand or concrete. A sketch of a typical geo-cell is provided below.



Geo-cell is made of HDPE or non-woven geo-textile strips, which are welded together to form a honey comb structure. The cellular confinement provides a solution for slope surface erosion protection, earth retention, load support etc.

The geo-cell is used because of its low maintenance, easiness in installation, low wastage and low handling cost. The geo-cell ensures the integrity of granular in-fill materials resulting in extended protected bank life. The system confines the fill material within its strong and flexible geo-textile cell structure.

The 3D zone of confinement reduces the lateral movement of soil particles which increase the shear strength of the confined soil and decrease the deformation. The cell height may be kept as 50mm for HDPE and 100 mm for non woven geo-textile. The minimum sheet thickness of geo-cell may be 1.1 mm (ASTM D 5199) in case of HDPE. The infill material in geo-cell should be predominantly granular with a maximum particle size of 50 mm. The fines fraction (<75 μ m) should not be greater than 10%.

A typical geo-cell being prepared at the site is shown in Figure 4-7.



Figure 4-7: A typical geo-cell being prepared at site

4.4 Planning of bank revetment

IS code 14262:1995 mentioned following provisions regarding planning of bank revetment or pitching.

4.4.1.1 Requirement of data

Following data is required for planning of a bank revetment.

4.4.1.2 Topographical data

Index plan showing area affected, bank slope, type of soil, plan and section of earlier executed works

4.4.1.3 Hydrological data & other data

Discharge, gauge, velocity, bank to bank cross sections and longitudinal section of river, Gauge and discharge relationship, bed material grain size etc

4.4.1.4 History of past erosion of banks during floods

Location of erosion prone sites, their extent, annual bank erosion lines (preferably be obtained using satellite imageries), maximum annual erosion, annual erosion rate, extent of damage etc.

4.4.2 Degree of protection

The design flood for pitching/revetment may be calculated for 50 years return period using the flood frequency analysis. In certain special cases, where damage potential justifies, maximum observed flood may also be considered for fixing the crest level. The design HFL should be obtained from gauge discharge relationship (G-D curve).

In cases where G&D site are not present, discharge may be worked out with the Empirical formula using the catchment area, extent of rainfall, catchment characteristics etc. A typical bank pitching is shown in Figure 4-8.



Figure 4-8: A typical bank pitching in wire crates

4.5 Design of bank revetment

IS code 14262:1995 provides for following provisions regarding design of bank revetment

4.5.1 Weight of stones/ boulders

Stones/boulders, used in revetment for bank protection, are subjected to hydrodynamic drag and lift forces. These destabilizing forces are expressed in terms of velocity, tractive forces etc. The stabilizing forces acting against these are component of submerged weight of the stones and downward component of force caused by contact of the stones.

The weight of stones on slopes (W in kg) may be worked using the formula given below

For river training works, sub-base is to be graded to a stable slope depending upon the angle of repose and cohesion of bank material under saturated condition and height of the bank. For a high bank, berm needs to be provided. For important works, stability of bank with designed slope and berm should be checked by slip circle method or by soil dynamic testing procedures. For normal bank protection works, a slope of 2H:1V or flatter is recommended

4.5.2 Size of stone/ boulder

Size of stone (Ds in m) may be determined from the following relationship.

```
Ds (in m) = 0.124* (W/S<sub>s</sub>) ^{1/3} ------ (2)
Where W= Weight of stone in kg
S<sub>s</sub>= Specific gravity of stone (may be adopted as 2.65)
Minimum dimension of stones > Ds
```

Generally, the size of stone should be such that its length, width and thickness are more or less same ie stones should be more or less cubical. Round stones or very flat stones having small thickness should be avoided

4.5.3 Thickness of pitching

Minimum thickness of pitching (t) or protection layer is required to withstand the negative head created by the velocity. This may be determined by the following equation.

```
Minimum thickness of pitching (t in m) = V^2/2g (S<sub>s</sub>-1) ----- (3) V= Velocity in m/sec g= Gravitational acceleration in m/sec2 S<sub>s</sub>= Specific gravity of stone (may be adopted as 2.65).
```

Therefore thickness of pitching should be higher than t (as obtained above in equation 3). Two layers of stones of minimum size 't' should be provided, when pitching is being provided with boulders in loose

4.5.3.1 Pitching in crates

At high velocity, required weight of stones (to be found by equation No 1) comes out to be higher, which makes handling and placing of stones a bit difficult. In such cases or in case when requisite sized stones are not available, small size stones filled in GI (Galvanized Iron) wire crates may be used for pitching purpose. In this case single layer of GI wire crates filled with stones having thickness more than 't' may be used as pitching. The specific gravity of the crate is different from the boulders due to presence of voids. Porosity of the crates (e) may be worked out using the following formula.

```
E = 0.245+ 0.0864/ (D_{50})^{0.21} ------ (4) Where D_{50}= mean diameter of stones used in mm. let us assume D_{50} as 250 mm e = 0.245 + 0.0864/(250)^{0.21} = 0.27
```

The opening in the wire net used for crates should not be larger than the smallest size of stone used. The mass specific gravity of protection (S_m) can be worked out using the following relationship.

$$S_m = (1-e) *S_s$$
-----(5)

This mass specific gravity may be used to work out the weight of the crates and this weight should be more than weight of stone required, worked out by the equation No.1.

Crates should be laid with long dimension along the slope of the bank. Crates must be tied to each other by 5 mm GI wire as additional protection. If crates are being provided in layers then each layers should be tied to each other at suitable interval using the 4 mm GI wire

4.5.4 Filter

A graded filter of size 150 mm to 300 mm thickness may be laid beneath the pitching to prevent failure by sucking action by high velocity. Geosynthetic filter may also be used as that is easy to lay, durable, efficient and quality control is easy. A 150 mm thick sand layer over the geosynthetic filter may be laid to avoid rupture of fabric by the stones

4.5.5 Paneling

Paneling may be provided in the pitching where slope length is more so that slopes may remain more stable. The size of panel may be varied depending upon the length of river reach to be protected and the length of slope length. A typical bank pitching in crates is shown in Figure 4-9.



Figure 4-9: A typical bank pitching in crates

4.5.6 Top key/Berm

In case of revetment on slopes up to NSL, which is below HFL, a top key or capping berm should be provided for allowing flow of water over the top surface of the revetment

4.6 Design of bank revetment: An illustration

The design of typical bank revetment has been provided in the following method.

Design Discharge Q (assumed)	=	20000	cumec
Gravitational Acceleration (g)	=	9.81	m/sec ²
Design HFL (Assumed)	=	100.00	m
Observed LWL (Assumed)	=	96.00	m
Stream Velocity V (Assumed)	=	3.00	m/sec
Mean Dia of river bed material d (assumed)	=	0.30	mm
Silt Factor f= 1.76* (d) 1/2	=	0.96	
Angle of sloping bank (2H:1V) θ	=	26.56)
Angle of repose of protection material Φ	=	30)
Value of $K=[1-Sin^2\theta/Sin^2\Phi]^{1/2}$	=	0.447	
Specific gravity of boulders Ss	=	2.65	
Weight of boulders W=0.02323*Ss*V ⁶ / (K* (Ss-1) ³)	=	22.349	kg
Size of boulder= 0.124 (W/Ss) ^{1/3}	=	0.25	m
Thickness of pitching (T) for negative head			
criterion=V2/2g (Ss-1)	=	0.28	m
Thickness of pitching (=2*0.3=0.60m)	=	0.60	m
Design of Launching Apron (to be laid at LWL)			
Scour Depth below HFL D = $0.473*$ (Q/f) $^{1/3}$	=	13.015	m
Max. Scour Depth below HFL due to bends etc (D_{max}) =			
1.5*D	=	19.523	m
Width of Launching Apron = 1.5*[Dmax- (HFL-LWL)]	=	23.285	m
Adopt 16 crates of size 1.5mx1.5mx0.45 m (total width			
of launching apron=16*1.5=24)	=	24.000	m
Thickness of Launching Apron (2 layers of			
crates=2*0.45=0.90)) =1.5* 0.60	=	0.900	m
Size of Launching apron	=	24x0.90	m

In case of limitation of space width of launching apron may be reduced and thickness is increased keeping the volume per m length remains same.

The values shown as " (assumed)" are indicative only. For actual use, site specific values have to be obtained by actual observations/laboratory tests.

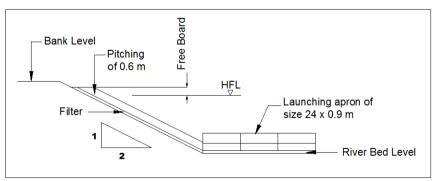


Figure 4-10: Typical cross-section of bank pitching with launching apron (line diagram)

4.7 Pitching in mortar

IS code 14262:1995 mentions following provisions regarding pitching in mortar.

4.7.1 Size of stones

Stones, bricks or concrete blocks may be used for construction of pitching in mortar. Size of stones/bricks/concrete blocks in this type of pitching is not a critical aspect of design as every individual complement is bounded by mortar. Average size of available stone can be used for this purpose. But thickness of such pitching should be more than 't' (as calculated by the equation No. 3).

4.7.2 Paneling

Mortar revetment should not be constructed in continuous or monolithic form. To avoid cracks, joints at suitable interval may be provided. Generally revetment may be provided in panels of size 3mx3m or 3mx5m. The size of panel may be varied depending upon the length of river reach to be protected and length of slope. Standard stone filter or geo-synthetic filter may be provided beneath the joints

4.7.3 Drain holes

Drain holes or weep holes may be provided in each panel for free drainage of pore water from saturated bank soil beneath it. Depending upon the size of panel, one or more weep holes may be provided for a panel. The pipe provided in the drain hole should be up to the natural bank. Stone graded filter or geo-synthetic filter may be provided at the end at the contact of the bank soil. Use of cement blocks in bank protection is shown in Figure 4-11.



Figure 4-11: Use of cement blocks in bank protection

4.8 Pitching by geo-textile bags

As per design practices following guidelines may be adopted for pitching by geo-textile bags.

4.8.1 Size of geo-bag

The pitching may also be provided using sand filled geo-synthetic bags. The size of bags may be $1.1 \text{m} \times 0.7 \text{m} \times 0.15 \text{m}$. The weight of such bags is around 126 kg which is generally safe for the velocity up to 3 m/s. For higher velocities, size of Geo-bag may be higher so that weight of bag is higher than the required weight (worked out by the equation No.1). The geo-synthetic material should be safe against the UV rays and abrasion.

4.8.2 Thickness of geo-bags pitching

The thickness of Geo-bag pitching may be decided as per procedure given above at para 4.5.3. To summarize again, thickness of pitching should be more than 't' (as obtained by equation no. 3). Pitching may be provided in double layers of geo-bags (in loose) and single layer (encased with nylon/polypropylene ropes).

4.8.3 Filter

If the pitching is being provided in geo-bags, then generally filter in not provided because material of Geo-bags itself work as filter. But for safety purpose (for taking care of bank soil in joints), a geo-synthetic filter layers beneath the geo-bags may be provided. River bank before and after geo-bags for bank protection is shown in Figure 4-12 and Figure 4-13



Figure 4-12: Bank before implementation of geo-bags



Figure 4-13: Bank after implementation of geo-bags

4.9 Toe protection

IS code 14262:1995 mentions following provisions regarding toe protection.

To prevent the sliding and failure of the revetment on slope, toe is required to be protected. This may be in the form of simple toe-key, toe wall, sheet pile or launching apron

4.9.1 Toe key

Simple key may be provided at the toe (may be called as toe key) when

rock or un-erodible strata is available just below the river bed and the overlaying banks are erodible. The key is in the form of stone/bricks or concrete blocks filled in the trench below the hard river bed for depth equal to the thickness of pitching "t" for proper anchorage. Sole purpose of this key is to provide lateral support to the pitching. The key may be of mortar or in geo-bags, if the pitching is provided in mortar or geo-bags

4.9.2 Toe wall

When hard strata is available below the river bed at a reasonable depth, toe wall is recommended. The thickness of the toe wall depends upon height of wall and height of overlaying pitching. The toe wall may be design as retaining wall and be constructed in masonry along with provisions of weep holes etc

4.9.3 Sheet piles and launching apron

When firm strata is not available at reasonable depth below the river bed, toe protection in the form of sheet pile or launching apron may be provided. The sheet pile may be made of RCC, steel or bamboo. The sheet piles may be drilled below the river bed up to maximum scour depth.

Sheet piles are difficult to drive; therefore Launching apron is preferred and provided with revetment. Launching apron should be laid at low water level (LWL). The launching apron may be laid using the stones or geo-bags. The stones/geo-bags in the apron should be designed to launch along the slope of scour and provide a protection layer so that scouring is checked. The size of launching apron should be such that it should form a protection layer up to level of maximum scour depth. Slope of launching apron may be taken as 2H:1V. Filter below the launching apron may also be provided so that river bed material is safe against suction. Typical toe protection using toe wall and launching apron is shown in Figure 4-14.

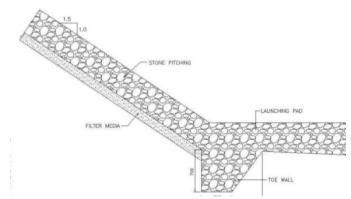


Figure 4-14: Toe protection using toe wall and apron

4.9.4 Size of launching apron

Width of the launching apron depends upon the scour depth below HFL. Depth of scour below HFL (D) may be worked out using the following formula:

Generally scour depth (D) below HFL should be calculated using the design discharge (equation no. 6.1). In some cases (for braided rivers) scour depth may be calculated using the design discharge intensity (equation no. 6.2).

Maximum scour depth (D_{max}) below HFL= 1.5* Scour depth ($D_{below \, HFL}$). Maximum Scour depth (D_{max}) below LWL = (D_{max}) below HFL-(HFL-LWL) If the launching apron is being laid at LWL then width of the launching apron should be calculated using the following formula. Width of launching apron= 1.5 * (D_{max}) below LWL Thickness of launching apron (D_{max}) below LWL Thickness of launching apron (D_{max}) thickness of pitching (t). In some cases, thickness of the launching apron is kept different from T' due to size of crates etc (if launching apron is being provided in crated stones), then width of the launching apron may be revised keeping the volume of stones/geo-bags same per unit length of the apron.

4.10 Anchoring

IS code 14262:1995 mentions following provisions regarding anchoring.

Proper anchor is required for keeping the revetment in place and serving the desired function. Upstream edge from where the revetment starts should be secured well to the adjoining bank. Similarly, downstream edge where the revetment ends also needs to be secured well to the adjoining bank. Anchorage is also required to be provided on the top of submerged bank. If the top of bank is above HFL, the revetment should be provided above HFL with an adequate free board say 1.0 m. Under such situation, anchorage at top is not required.

4.11 Merits and demerits of bank protection

CBIP-manual "River Behavior Management and Training Volume-I - 1989" stipulates that owing to its extent, bank protection is usually bulky and expensive. The failure of these type of works may be attributed to the over-economizing the cost of these type of works.

Cost can be reduced if protective measures are taken up immediately after signs of erosion of the banks. Otherwise deep scour develops, the river channel forms sharp and irregular bends and works become more expensive. Once a deep channel is developed, it is preferable to divert the current from the bank.

Cost of river training works vary widely from one river to another and it is very difficult to make a comparison. However for the protection of river bank and even already constructed embankment, bank protection works become necessity of the time.

The other demerit of these type of works may be termed as shifting of the erosion prone location from protected location to some other unprotected location in the d/s of the river

4.12 References

- 1. BIS code 14262:1995
- 2. Irrigation and Hydraulic structures- S. K. Garg
- 3. River Behavior Management and Training Volume-I (Central Irrigation and Power (CBIP), 1989)
- 4. Draft for revision of IS code 14262:1995

5.0 Design of Spurs/Groynes

5.1 General

CBIP-manual "River Behavior Management and Training Volume-I - 1989" stipulates that protection of banks is a part and parcel of river training works. This protection comes under anti erosion works. Spurs/groynes are structures, constructed transverse to the river flow and extended from the bank into the river. Spurs/groynes, protruding into river come under purview of anti erosion works. These types of works are provided to keep away flow from the erosion prone bank. The spurs are provided along with launching apron to prevent scouring under the water and consequent fall of spurs. A typical spur is shown in Figure 5-1.



Figure 5-1: Spur built with boulders

5.2 General design features

IS code 8408:1994 mentions following provisions regarding planning of spurs

5.2.1 Alignment

Spurs may be aligned either normal to flow direction or at angle pointing towards u/s or d/s of the flow. A spur pointing u/s of the flow repels the flow away from the bank and is known as repelling type spur/groyne. When a short length spur changes only direction of flow without repelling, it is known as deflecting spur/groyne. Spur pointing d/s of the flow attracts the flow towards the bank and is known as attracting spur/groyne. Generally repelling type or deflecting spurs are provided for anti erosion measures. Repelling type spurs may be kept at an angle of 50 to 100 against the direction of flow. Alignment of spurs at bend is shown in Figure 5-2.

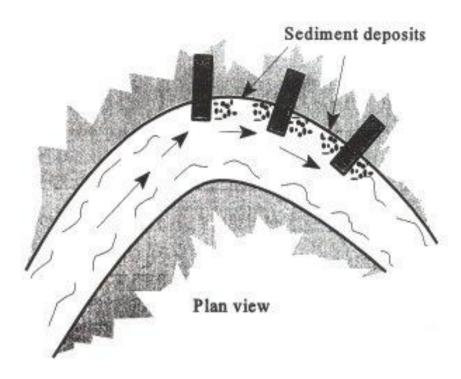


Figure 5-2: Alignment of spurs at bends to induce siltation

5.2.2 Functions of spurs

Spurs serve following functions:

- (a) Training the river along the desired course to reduce the concentration of flow at the point of attack.
- (b) Protecting the bank by keeping the flow away from it.
- (c) Creating a slack flow with the object of silting up the area in the vicinity of the river bank.
- (d) Improving the depths for navigation purpose

5.2.3 Classification of spurs

These can be classified as follows, accordingly to;

- (a) The methods and material of construction, namely permeable, impermeable and slotted.
- (b) Height of spur with respect to water level namely submerged, non-submerged and partially submerged.
- (c) Action, namely attracting or repelling.
- (d) Special shapes, namely T-headed, hockey type or Burma type, kinked type

Impermeable or solid spurs are constructed with earth or rock-fill. Nose and adjacent shank portion is protected by heavy materials like stones in crates or concrete blocks.

In case of rivers carrying considerable amount of silt, permeable spurs are preferred. The permeable spurs offers flexibility in construction and maintenance and any alternation in later stage, if required, can be made. Common construction material for these type spurs is ballies,

trees, bamboos and RCC porcupines. Generally RCC porcupine spurs are preferred as these are easy to construct, more durable and give better performance. Permeable spurs made with timber are shown in Figure 5-3.



Figure 5-3: Permeable spurs constructed with timber

5.2.4 Orientation of spurs

IS code 8408:1994 & *Draft for revision of IS 8408:1994* mention following provisions regarding orientation of spurs.

Spurs/groynes can be used single or in series, depending upon the reach of length to be protected. It can be used in combination with other river training measures. The spacing, orientation and length of spurs may be decided by the model study. Figure 5-4 illustrates a typical orientation of groynes field for training a river.



Figure 5-4: Groynes field for training a river

5.3 Design of boulder spurs.

IS code 8408:1994 mentions following provisions regarding design of spurs

5.3.1 Length and spacing

The length of spur should be decided on the basis of availability of land on the bank. Effective length of the spur should be the portion which is likely to face/counter the river flow. Extra length given in the spur only for the purpose of tagging the spur with high ground should not be taken into consideration for adoption as effective length of spur. Length shouldn't be less than that required to keep the scour hole formed at the nose away from the bank. Thus assuming angle of repose of sand to be 2.5H:1V and anticipated maximum scour depth below river bed (d_s), the length should be more than 2.5xd_s. Short length may lead to bank erosion at u/s and d/s of the groyne due to formation of eddies at nose. On the other hand, too long spur may obstruct the river and may not withstand the attack on account of heavy discharge concentration at the nose.

Normally the effective length of spur shouldn't exceed 1/5th of width of flow in case of single channel. In case of wide, shallow and braided rivers, the protrusion of spur in the deep channel should not exceed 1/5th of the width of channel on which the spur is proposed excluding the length over then bank.

The spacing of spurs is normally 2 to 2.5 times its effective length. For site specific cases model studies may be conducted. The spurs located with proper spacing and length are shown in Figure 5-5.



Figure 5-5: Location of boulder spurs

5.3.2 Top level/top width and side slope

The top level of spur will depend on the type namely, submerged, partially submerged or non-submerged and will be best decided by model study. In case of non-submerged spurs, the top level should be above design flood level with adequate free board. Free board may be adopted as 1m/1.5m. In case non-submerged spur is tied with the embankment, then top level of embankment and top level of spur may be kept same with similar free board and design HFL.

The top width of spur should be 3 to 6 m as per requirement. Side

slopes of the spur may be kept 2H:1V or 3H:1V depending upon the material being used for construction

5.3.3 Weight of stones for pitching

Stones/boulders used in pitching are subjected to hydrodynamic drag and lift forces. These destabilizing forces are expressed in terms of velocity, tractive forces etc. the stabilizing forces acting against these are component of submerged weight of stones and downward component of force caused by contact of the stones.

The weight of stones on slopes (W in kg) may be worked using the formula given below.

5.3.3.1 Size of stone/boulder.

Size of stone (Ds in m) may be determined from the following relationship.

```
Ds (in m) = 0.124* (W/S<sub>s</sub>) ^{1/3} ------ (2) Where:
W = Weight of stone in kg
S<sub>s</sub> = Specific gravity of stone (may be adopted as 2.65)
Minimum diminution of stones > Ds
```

Generally, the size of stone should be such that its length, width and thickness are more or less same ie stones should be more or less cubical. Round stones or very flat stones having small thickness should be avoided

5.3.4 Thickness of pitching

Minimum thickness of pitching (t) or protection layer is required to withstand the negative head created by the velocity. This may be determined by the following equation.

```
Minimum thickness of pitching (t in m) = V^2/2g (S<sub>s</sub>-1) ------ (3) V= Velocity in m/sec g= Gravitational acceleration in m/sec2 S<sub>s</sub>= Specific gravity of stone (Generally adopted as 2.65).
```

Therefore thickness of pitching should be higher than t (as obtained above). Two layers of stones of minimum size 't' should be provided when pitching is being provided with boulders in loose

5.3.4.1 Pitching in crates

At high velocity, required weight of stones (to be found by equation no 1)

comes out to be higher, which makes handling and placing of stones a bit difficult. In such cases or in case when requisite sized stones are not available, small size stones filled in GI (Galvanized Iron) wire crates may be used for pitching purpose. In this case single layer of GI wire crates filled with stones having thickness more than 't' may be used as pitching. The specific gravity of the crate is different from the boulders due to presence of voids. Porosity of the crates (e) may be worked out using the following formula.

```
e = 0.245+ 0.0864/ (D<sub>50</sub>) ^{0.21} ------(4) Where D<sub>50</sub> = mean diameter of stones used in mm. let us assume D<sub>50</sub> as 250 mm e = 0.245 + 0.0864/ (250)^{0.21} = 0.27
```

The opening in the wire net used for crates should not be larger than the smallest size of stone used. The mass specific gravity of protection (S_m) can be worked out using the following relationship.

$$S_m = (1-e) *S_s$$
-----(5)

This mass specific gravity may be used to work out the weight of the crates and this weight should be more than weight of stone required, worked out by the equation no.1.

Crates should be laid with long dimension along the slope of the bank. Crates must be tied to each other by 5 mm GI wire as additional protection. If crates are being provided in layers then each layers should be tied to each other at suitable interval using the 4 mm GI wire.

5.3.5 Filter

A graded filter of size 150 mm to 300 mm thickness may be laid beneath the pitching to prevent failure by sucking action by high velocity. Geosynthetic filter may also be used as that is easy to lay, durable, efficient and quality control is easy. A 150 mm thick sand layer over the Geosynthetic filter may be laid to avoid rupture of fabric by the stones.

5.4 Pitching in mortar

IS code 14262:1995 mentions following provisions regarding pitching in mortar.

5.4.1 Size of stones

Stones, bricks or concrete blocks may be used for construction of pitching in mortar. Size of stones/bricks/concrete blocks in this type of pitching is not a critical aspect of design as every individual complement is bounded by mortar. Average size of available stone can be used for this purpose. But thickness of such pitching should be more than 't' (as calculated by the equation no. 3).

5.4.2 Drain holes

Drain holes or weep holes may be provided for free drainage of pore water from saturated bank soil beneath it. The pipe provided in the drain hole should be up to the natural bank. Stone graded filter or geosynthetic filter may be provided at the end at the contact of the bank soil.

5.5 Pitching by geo-bags

As per design practices following guidelines may be adopted for pitching by geo-textile bags.

5.5.1 Size of geo-bag

The pitching may also be provided using sand filled geo-synthetic bags. The size of bags may be $1.1 \, \text{mx} 0.7 \text{mx} 0.15 \, \text{m}$. The weight of such bags is around 126 kg which is generally safe for the velocity up to 3 m/s. For higher velocities, size of geo-bag may be higher so that weight of bag is higher than the require weight (worked out by the equation no. 1. The Geo-synthetic material should be safe against the UV rays and abrasion

5.5.2 Thickness of geo-bags pitching

The thickness of geo-bag pitching may be decided as per procedure given above at 5.3. To summarize again, thickness of pitching should be more than 't'. Pitching may be provided in double layers of geo-bags (in loose) and in single layer if encased using the nylon/polypropylene ropes.

5.5.3 Filter

If the pitching is being provided in geo-bags, then generally filter in not provided because material of geo-bags itself work as filter. But for safety purpose (for taking care of bank soil in joints), a geo-synthetic filter layers beneath the geo-bags may be provided. A spur using the geo-bags is shown in Figure 5-6:



Figure 5-6: Spur using geo-bags

5.6 Launching apron for spur

IS code 8408:1994 & 14262:1995 mentions following provisions regarding launching apron.

To prevent the sliding and failure of the spur due to scouring action by the river current, provision of launching apron is kept to take care of the scouring at nose and at shank (portion in the river) of the spur.

Launching apron should be laid at low water level (LWL). The launching apron may be laid using the stones or geo-bags. The stones/geo-bags in the apron should be designed to launch along the slope of scour and provide a protection layer so that scouring is checked. The size of launching apron should be such that it should form a protection layer up to level of maximum scour depth. Slope of launching apron may be taken as 2H:1V. Filter below the launching apron may also be provided so that river bed material is safe against suction

5.6.1 Size of launching apron

Width of the launching apron depends upon the scour depth below HFL. Depth of scour below HFL (D) may be worked out suing the following formula.

```
D = 0.473 (Q/f) ^{1/3} ------ (6.1) and D= 1.33 (q²/f) ^{1/3} ------ (6.2) Where Q= design discharge in cumecs and q= design discharge per unit width or design discharge intensity in cumecs/m. f is silt factor. Silt factor (f) may be calculated using the following formula f= 1.76 (d) ^{1/2}-------------------------(7) where d is mean particle diameter of river material in mm
```

Generally scour depth (D) below HFL should be calculated using the design discharge (equation no.6.1). In some cases (for braided rivers) scour depth may be calculated using the design discharge intensity (equation no. 6.2).

```
Maximum scour depth (D_{max}) below HFL= 1.5* Scour depth (D_{below\ HFL}). Maximum Scour depth (D_{max}) below LWL = (D_{max}) below HFL - (HFL-LWL)
```

If the launching apron is being laid at LWL then width of the launching apron should be calculated using the following formula at different locations of the groyne.

(i)	Width of launching apron at nose	=	(2-2.5) * (D _{max}) below LWL
(ii)	Width of launching apron at transition	=	1.5 * (D _{max}) below LWL
	from nose to shank and first 30 m to 60 m		
	in u/s		
(iii)	Width of launching apron in shank	=	1.0 * (D _{max}) below LWL
	portion for next 30 m to 60 m		
(iv)	Width of launching apron at transition	=	1.0 * (D _{max}) below LWL
	from nose to shank and first 15 m to 30 m		
	in d/s		

Thickness of launching apron (T) = 1.5* thickness of pitching (t). In some cases, thickness of the launching apron is kept different from 'T' due to size of crates etc (if launching apron is being provided in crated stones), then width of the launching apron may be revised keeping the volume of stones/geo-bags same per unit length of the apron.



Figure 5-7: Spur along with bank protection using geo-textile

5.7 Design of boulder spur: an illustration

The design of typical boulder spur has been provided in the following method.

Design Discharge Q (assumed)	=	20000	cumecs			
Gravitational Acceleration g	=	9.81	m/sec ²			
Design HFL (Assumed)	=	100.00	m			
Observed LWL (Assumed)	II	96.00	m			
Stream Velocity V (Assumed)	II	3.00	m/sec			
Mean Dia of river bed material d (assumed)	=	0.30	mm			
Silt Factor f= 1.76* (d) 1/2	=	0.96				
Angle of sloping bank (2H:1V) θ	=	26.56	0			
Angle of repose of protection material Φ	=	30	0			
Value of K=[1-Sin ² θ / Sin ² Φ] ^{1/2}	=	0.447				
Specific gravity of boulders Ss	II	2.65				
Weight of boulders W=0.02323*Ss*V ⁶ / (K* (Ss-1) ³)	=	22.349	kg			
Size of boulder= 0.124 (W/Ss) 1/3	=	0.25	m			
Thickness of pitching (T) for negative head						
criterion=V2/2g (Ss-1)	=	0.28	m			
Thickness of pitching (=2*0.3=0.60m)	=	0.60	m			
Design of Launching Apron (to be laid at LWL)						
Scour Depth below HFL D = $0.473* (Q/f)^{1/3}$	=	13.015	m			
Max. Scour Depth below HFL at Nose (D_{max}) = (2.0-						
2.5) *D (adopted as 2D)	=	26.030	m			
Max. Scour Depth below HFL at transition from						
nose to shank and 1^{ST} 30 m to 60 m U/S (D'max) =	=	19.523	m			

1.5*D			
Max. Scour Depth below HFL for next 30 m to 60			
m in U/S (D''max) = 1.0*D	=	13.015	m
Max. Scour Depth below HFL for transition from			
nose to shank and 1 ST 15 m to 30 m D/S (D'''max)			
= 1.0*D	=	13.015	m
Width of Launching Apron at nose= 1.5*[Dmax-			
(HFL-LWL)]	=	33.045	m
Adopt 23 crates of size 1.5mx1.5mx0.45 m			
(total width of launching apron=23*1.5=34.5)	=	34.50	m
Width of Launching Apron for transition from nose			
to shank and up to 60-90 m $U/S = 1.5*[D]$ max-			
(HFL-LWL)]	=	23.285	m
Adopt 16 crates of size 1.5mx1.5mx0.45 m			
(total width of launching apron=16*1.5=24)	=	24.00	m
Width of Launching Apron for next 30 m to 60 m			
in U/S =1.0*[D"max- (HFL-LWL)]	=	9.015	m
Adopt 6 crates of size 1.5mx1.5mx0.45 m (total			
width of launching apron=6*1.5=9)	=	9.000	m
Width of Launching Apron for transition from nose			
to shank and 1st 15 m to 30 m D/S =1.0*[D'''max-			
(HFL-LWL)]	=	9.015	m
Adopt 6 crates of size 1.5mx1.5mx0.45 m (total			
width of launching apron=6*1.5=9)	=	9.000	m
Thickness of Launching Apron (loose boulder)			
=1.5* Thickness of pitching	=	0.900	m

5.8 Permeable spurs

Draft for 2nd revision of IS code 14262:1995 mentions following provisions regarding permeable spurs

5.8.1 Introduction

Unlike impermeable spurs which do not allow any water to flow through its body (except seepage due to differential head), permeable groynes made of ballies, bamboos, trees, porcupines etc. are pervious enough so that the flow takes place across the groynes through their bodies. As found experimentally (by Lagasse-), up to 35% permeability (defined as the area of opening to the total area of flow intercepted by spurs i.e. the product of its length normal to the flow and the depth of flow), the behavior of a permeable spur, as far as its effectiveness in bank protection is concerned, is almost similar to that of an impermeable groyne. As the permeability increases, the length of the protected reach of bank gets reduced since eddies are reduced. As the flow passes through the permeable groynes, the micro eddies and the turbulence produced downstream of the groynes cause dampening of flow (due to energy dissipation) and consequent reduction in velocity. As a result the erosive power of the flow is reduced.

Permeable spurs are usually made in groups and may be used in combination with an upstream impermeable spur acting as flow deflector and sheltering the permeable spurs from any direct attack on them. They may also be constructed in combination with longitudinal dykes and revetments. Permeable spurs are less costly compared to impermeable ones and are usually made of locally available materials. They may be both submerged and un-submerged types and are preferred in meandering reaches with deep water near concave bank. Due to dampening of flow, the sediment carrying capacity of flow behind the spurs get reduced resulting in deposition of sediments and building of banks along the affected reach

5.8.2 Classification of permeable spurs

The permeable groynes can be classified as follows:

- (a) According to functions served, namely, diverting and dampening, sedimenting.
- (b) According to materials used for construction.
- (c) According to flow conditions, namely, bally, bamboo, tree, willow.
- (d) According to forms, namely, pile spurs, screens, porcupines, cribs, framed structures, trees, willows, tetrahedrons.
- (e) Different types of elements are used for making permeable types of groynes. The dimensions of the elements vary according to the sizes readily and commercially available in the market/locality. The different forms of permeable groynes are briefly described below.

5.8.2.1 Pile spurs

These are driven piles made of shawl or bamboo in one or more rows and are tied together with stringers. They have also been extensively used in Mississippi and Missouri rivers in USA for controlling riverbank erosion. The driven length below bed will be governed by the extent of scour and pile stability. Riverbed and bank around these piles must be protected with stone pitching. The spacing between the consecutive piles or clumped piles is governed by desired permeability varies from 30 to 50 %. The length of spur (L) determined by numbers of pile as in a row is found from the desired and existing bank lines. The spacing between two consecutive rows of pile spurs is usually kept between 3 to 4 times their lengths.

5.8.2.2 Kellner Jetty/ porcupines

They are made of ballies or bamboos or RCC having cubical shaped box at the central portion with their legs extending in different directions. The central box is filled with stones for the stability of the individual units of porcupines having size varying from 2 to 3 m. The individual units are placed side by side in a row and are tied. The spacing between the two consecutive units of porcupines will depend upon the desired permeability varying from 30 to 50%. The spacing of two consecutive rows of porcupines varies from 3L to 4L, where L is the length of spur. A typical RCC porcupine spurs is shown in Figure 5-8.

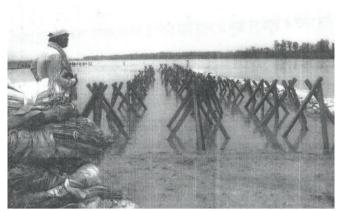


Figure 5-8: A typical RCC porcupine spur

5.8.2.3 Cribs

These are similar to porcupines with the difference that the ballies/bamboos from a pyramid type structure with a box at the bottom for holding stones for the stability of individual units. The spacing between the consecutive cribs and the consecutive rows of cribs will be similar to that of porcupines.

5.8.2.4 Balli/bamboo frames

A framed structure made with driven poles of bamboos/shawls with longitudinal, cross and diagonal bracings is constructed across the flow.

5.8.2.5 Tree spurs

Locally available tree branches (hung with their trunks) up and branches/leaves down tied with ropes across a framed structure are found to be highly effective in dampening flow velocity and entrapping suspended sediments in the flowing water.

5.8.2.6 Willow/ brushwood spurs

Willow (also called as Tarza or Shirkanda) is a type of bush available in plenty across the country, has sufficient rigidity and strength are not easily decomposed. These or other brushwood available locally are filled and weighed by heavy stones in alternate layers within the framed structures. Such spurs however, entrap sediments and lose their initial permeability and eventually behave like impermeable spurs with deep scour near their noses.

5.8.3 Submergence of spurs

Unlike impermeable spurs which are un-submerged with freeboard, permeable spurs may be either un-submerged or submerged. Submergence up to 50% is acceptable for porcupines, 20% for cribs and 5% to 10% for tree and willow spurs with framed structure.

5.8.4 Length and spacing of permeable spurs

Considerations similar to those as already discussed for impermeable groynes under clause 5.2 should be followed in deciding length and spacing of permeable spurs. Very long spurs should not be provided due to difficulties in construction as well as maintenance against scour. The

spacing of spurs will be determined by their lengths. Shorter spurs at closer interval is desirable in curved outer banks of a meandering stream compared to those in the straight reach of rivers.

5.9 Limitation of spurs

CBIP-manual "River Behavior Management and Training Volume-I - 1989" stipulates that the success of repelling type spur depends upon the extent and the quickness with which scour occurs at the nose, and also on how quickly the pockets between the spurs get filled up with sediment. This condition make the impermeable groynes useless in boulder rivers, in which the rate of silt deposition may be slow or in flashy rivers in which floods rise and fall so quickly that desired silting doesn't take place. The spurs can't be relied upon to afford immediate protection.

It is also observed that silting between the successive spurs can be accomplished only when their lengths are sufficient. Short spurs don't offer sufficient protection.

In case of narrow and deep rivers, the cost of solid spurs above high water is substantial. Moreover, because of the narrow width of rivers, solid spurs can't be extended much as otherwise they can cause harmful conditions on the opposite bank or further d/s. In such cases submerged spurs are recommended. As the tractive force on the slope is maximum at 1/3 depth from the bottom, the top of spur should be kept at least half of depth of water. A single submerged spur may not be as effective as series of submerged spurs. Since flow over the spurs produces turbulence and scour below them, silting may not take place as rapidly as required. It may be concluded that permeable spurs are effective only in rivers which carry heavy suspended load

5.10 References

- 1. IS code 8408:1994.
- 2. Irrigation and Hydraulic structures- S. K. Garg.
- 3. River Behavior Management and Training Volume-I (Central Irrigation and Power (CBIP), 1989).
- 4. Draft for revision of IS code 8408:1994

6.0 Design of RCC Porcupines- Screens/ Spurs/ Dampeners

6.1 General

Protection of banks is a part and parcel of river training works. This protection comes under anti erosion works. Permeable structures envisaging construction of RCC porcupine screens/spurs/ dampeners are a cost effective alternative to the impermeable bank protection works for the rivers carrying considerable amount of silt. RCC porcupine is a prismatic type permeable structure, comprises of six members of made of RCC, which are joined with the help of iron nuts and bolts.

Permeable screens, spurs, dampeners are the main type of permeable structures in vogue. Prima facie, the purpose, overall behavior and layout of the above mentioned structures can be compared to those of submersible bunds, spurs and revetment respectively. The permeable structures can be used either independently or with a support of other impermeable boulder structures or river training and bank protection measures. Depending upon the purpose, the permeable structures like RCC porcupines may be constructed in transverse or parallel to direction of flow. Typical sketch of a RCC porcupine is as given at Figure 2-3.

6.2 General design features

General design features of RCC porcupine screens/spurs/ dampeners are given below in detail.

6.2.1 Concept

Dampening of velocity is achieved by using the permeable structures. If the flow is sediment laden, siltation is induced in the slack flow region and the channel is shifted away from the protected reach.

If the flow is not carrying the sufficient sediments, only dampening of velocity can result. Sedimentation may not be achieved near the protected reach.

Only partial obstruction to the flow of about 15 to 20% only is envisaged in the design. Higher obstruction causes more diversion of flow resulting in undesired scouring around the proposed structures, particularly at the nose portion. Additional protection to the nose and flanks is required to avoid such scour. Therefore, obstruction more than 20% is avoided.

Submergence of RCC porcupine screens/spurs/ dampeners may be kept up to 50% of depth of flow. For example, single layer of RCC porcupines, comprising 3 m long members is sufficient for depth of water till 6 m.

6.2.2 Functions of permeable structures

Permeable structures serve one or more of the following functions:

- (a) Training the river along the desired course.
- (b) Reducing the intensity of flow at the point of river attack.
- (c) Creating a slack flow to induce siltation in the vicinity of the permeable structures and in the d/s reach.
- (d) Providing protection to the bank by dampening the velocity of flow along the bank.

Use of RCC porcupines for slackening the flow is shown in Figure 6-1.



Figure 6-1: RCC porcupines for slackening the flow

6.2.3 Structural elements

The elements used in the RCC porcupine screens/spurs are as under:

- (a) *Members:* The porcupines are made of RCC members/elements. These members are casted in-situ at the site or location near the site. Generally six members are used to construct one porcupine. The size of one member is kept as 3mx0.1mx0.1m or 2mx0.1mx0.1m. These members are joined with the help of Nails.
- (b) *Nails:* Standard commercially available nails of length 100 mm to 150 mm are used to join the porcupine members. Double nailing at critical joints may be provided.
- (c) GI Wire: 4 to 5 strands of 4 mm GI wire should be used for interconnecting the porcupines and may be anchored with the ground. Alternatively, 12 mm 3-4 strands wire ropes should be used for the interconnecting the porcupines.

Use of nylon ropes instead of GI wires may also be tried. But these are susceptible to disintegration in presence of UV rays. In view of this, UV stabilized nylon ropes may be tried instead of GI wires due to their better usability and flexibility and non-corrosive behavior. A typical RCC porcupine screen is shown in Figure 6-2.



Figure 6-2: Typical RCC porcupine screen

6.2.4 Layout in plan

As already pointed out that the RCC porcupine screens are laid in the form of screens, spurs and dampeners, the layout for each of the structure is as under

6.2.4.1 The RCC porcupine spurs

- (a) The porcupines (comprising of six members of size 3mx0.1mx0.1m) are laid in a row across the river bank protruding into the river at spacing generally adopted as 3m c/c. If size of member is 2m x 0.1m x 0.1m, then spacing between the porcupines may be kept as 2m c/c.
- (b) Each porcupine spur is made up of 3 to 7 rows of porcupines (Higher rows for higher flow). The spacing of rows is kept at same as spacing of each porcupine in each row (3 m or 2 m c/c depending upon size of the member).
- (c) If the flow depth is more than 6 m, RCC porcupine spurs may be provided in double vertical layers.
- (d) On a straight reach, RCC porcupine spurs are placed at 3 to 5 times the length of spur. On a curved channel, the spacing can be kept as 2 to 4 times the length of spur.
- (e) The length of spur into the river shouldn't exceed the 1/5 of the width of the flow. Generally length of spurs may be kept less than 100m to 150 m.
- (f) In order to resist the tendency of outflanking, additional porcupines may be provided along the sloping bank at u/s and d/s of the RCC porcupine spurs.
- (g) At least three RCC porcupine spurs may be provided for a reach to be protected. A single permeable spur is generally not effective.
- (h) At several locations facing severe erosion, where revetment with apron is not feasible or justified due to space and cost constraint, provisions of RCC porcupine spurs along with porcupine dampeners/screens along the eroded bank may be provided.
- (i) The practice of providing one or two additional spurs u/s and d/s of the eroding reach, pointing towards u/s with reference to flow may be followed for the RCC porcupine spurs also. Typical sketch of RCC porcupine spur is as under in Figure 6-3. A RCC porcupine spur is also shown in Figure 6-4.

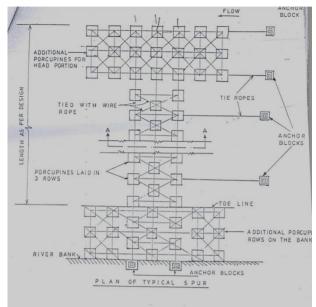


Figure 6-3: A typical porcupine spur

Figure 6-4: RCC porcupine spur

6.2.4.2 The RCC porcupine dampeners

- (a) The porcupines (comprising of six members of size 3mx0.1mx0.1m) are laid in a row along the river bank functioning similar to revetment at spacing generally adopted as 3m c/c. If size of member is 2mx0.1mx0.1m, then spacing between the porcupines may be kept as 2m c/c.
- (b) The spacing of rows is kept at same as spacing of each porcupine in each row (3 m or 2 m c/c depending upon size of the member).
- (c) For a maximum depth of flow up to 3 m, 2 rows of porcupines are laid along the either side of toe as dampeners.
- (d) For a depth of flow more than 3 m, rows of porcupines are added across the bank line up to HFL @ spacing of 3 m or 2 m depending upon the length of member. Additional rows (2 or 3) may be provided at the top of bank in case of submerged river bank during floods.

Typical sketch of RCC porcupine dampener is as under in Figure 6-5.

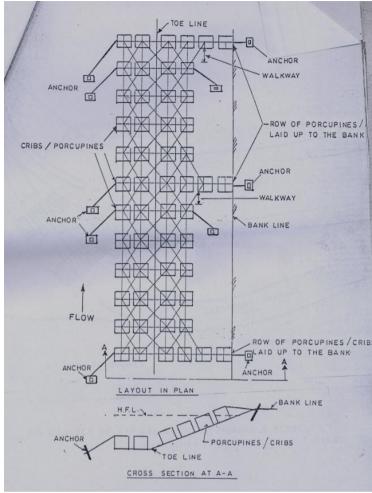


Figure 6-5: Typical RCC porcupine dampener

6.2.4.3 RCC porcupine screens

- (a) The RCC porcupine screens are used to block the secondary channels.
- (b) Each porcupine screen is made up of 5 to 9 rows of porcupines (Higher rows for higher flow). The spacing of rows is kept at same as spacing of each porcupine in each row (3 m or 2 m c/c depending upon size of the member).
- (c) At least two screens are provided to block the secondary channel. A single screen is generally not found effective.
- (d) One screen is normally provided at the entrance of the secondary channel. The second screen is provided at a distance of 1 to 1.5 times width of the secondary channel.
- (e) The screens are constructed covering a part or the whole width of secondary channel. If the screen covers the whole width, the screens are extended on both banks for a length 1/3rd of the channel width.
- (f) Depending upon the importance, the possibility of development of bypass channel, a third screen can also be provided further d/s at a suitable location.
- (g) If the screens are located near the bank, the extension towards bank should be restricted to the design HFL.

Typical sketch of RCC porcupine screen is as under in Figure 6-6.

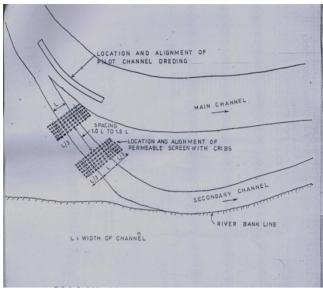


Figure 6-6: Typical RCC porcupine screen

6.2.4.4 Protection to the permeable structures

- (a) The elements ie RCC porcupine members may be tied with each other by GI wire or nylon ropes (UV stabilized). The tie ropes may be duly anchored to the bank and at the nose with the help of suitable anchor. Depending upon the length of the screen/spur/dampeners, intermediate anchors may be provided at an interval of 15 m to 20 m along the length of structure on u/s side.
- (b) No bed protection is needed for the RCC porcupine structures. Sinking of these structures in riverbed is a welcome feature, which adds up to the stability during floods resulting in better performance.
- (c) In order to divert the flow and reduce pressure on the RCC porcupine works, wherever feasible, pilot channels should be provided in additional to the river training works

6.3 Limitation of RCC porcupines

- (a) In case of high velocity flows, implementation of only RCC porcupine works is not favored. However, use of RCC porcupine works in between the reach of two solid boulder spurs is more effective
- (b) .Generally additional quantities of RCC porcupines is kept for placing the RCC porcupines in 2nd year or during consequent years at locations where partial silting has been taken place after implementation of RCC porcupines in 1st year. In the absence of placing additional porcupine, the silted region near the bank may not become firm.

6.4 References

1. Guidelines for planning and design of Permeable structures in alluvial rivers

7.0 | Design of Drainage Improvement Works

7.1 General

IS code 8835:1978 stipulates that drains are constructed with the object of relieving excess water from agricultural and other areas and disposing of surplus water which is not required for normal agricultural operations. The proper disposal of surplus rain water is also essential to avoid its percolation down to the water level which may otherwise lead to rise in the water table thereby aggravating or creating the problem of water logging.

The drains may be natural or artificial. As per accepted principles, these are generally aligned along the valley lines between ridges. However, in some cases in order to reduce the length of the drain or to have proper outfall conditions, the drains are taken across valleys. These are known as forced or diversion reaches.

Task Force on Flood Management /Anti Erosion Measures (2004) also stipulated that water logging due to poor drainage system particularly in flat lands is one of the reasons of flood problem in the area resulting in damages to crops and adverse impact and other activities. Providing adequate drainage system where natural drainage system is insufficient is the basic requirement to lessen the distress caused by floods in the area. A cross drainage work is shown in Figure 7-1.



Figure 7-1: A cross drainage work

7.2 Planning of drainage improvement works

Various aspects related to planning of drainage/channel improvement works including data requirement, degree of protection, classification of drains, alignment of drain, capacity of drains etc. are described in paras below.

7.2.1 Requirement of data

For the planning of the drainage/channel improvement following data is required.

7.2.1.1 Topographical data

Index plan showing area affected, bank slope, type of soil, cropping pattern, catchment area, plan and section of earlier executed works.

7.2.1.2 Hydrological and meteorological data

Discharge, gauge, flow depth, silt content, velocity, cross sections and long section of river, rainfall data etc.

7.2.1.3 History of past drainage congestion

Area of submergence, extent of submergence, duration of submergence etc.

7.2.2 Degree of protection

IS Code 8835:1978 stipulates that drains may be designed for 3 day rainfall of 5 year return period. However, in specific cases requiring higher degree of protection, return period of 10 or 15 year may also be adopted. Adoption of higher return period rainfall should be justified in term of economics. Cross drainage works should be designed for 3 day rainfall of 50 year return period. Construction of cross drain under the embankment is shown in Figure 7-2.



Figure 7-2: cross drain under the embankment

7.3 Classification of drains

IS Code 8835:1978 stipulates that the drains are broadly classified into the following categories according to the purpose for which these are constructed:

- (a) Outfall drains- These are the main drains out falling into a nallah or a river from a particular catchment.
- **(b)** Link Drains- These are branch drains draining sub-catchment into the

- outfall drain. These are aligned along subsidiary valley lines.
- **(c)** Field drains- These are small drains draining individual or a group of fields into the link drains.
- **(d)** *Ditch drains-* These are constructed to drain the water by connecting borrow pits along roads, railway lines, etc.
- **(e)** Cunnette- This is a small drain constructed in the bed of main drain at level lower than the normal bed levels of the main drain for carrying non-monsoon/seepage discharge without allowing it to spread across the entire section of the main drain.
- **(f)** Seepage drains- These are constructed along the canals to collect the seepage water from the canal embankments and to drain it either directly into a natural outfall or into a carrier drain.

An embankment with sluice is shown in Figure 7-3.



Figure 7-3: Embankment with sluice

7.4 Alignment of drains

IS code 8535:1978 envisages following guidelines for the alignment of the drainage channel.

The drains should generally follow the drainage line ie. lowest valley line. As far as possible the alignment of the main or outfall drain should be in the centre of the area to be drained. If the alignment crosses any depressions, ponds or marshes, the drain should not pass through these, as apart from the difficulties in excavation, it affects the hydraulic performance of the drain. In such cases, it is preferable to take the drain away from the depression or pond, and suitably connect it to the drain if it is required to drain the pond or depression.

In selecting alignments, care should be taken to see that as far as possible these do not pass through village habitation. In the forced reaches, care should be taken to see that the embankments of the drains are not of an excessive height in order to minimize the danger of flooding in the event of breaches in the embankments.

As far as possible, the alignment of the drain should be such that the full supply level is below the natural surface level. A sluice with gates

is shown in Figure 7-4: A gated sluice.



Figure 7-4: A gated sluice

7.5 Capacity /design discharge of drains.

IS code 8535:1978 envisages following guidelines for capacity/design discharge of the drainage channel.

Normally the drain is provided to accommodate the design discharge where drains follow natural valley lines. In such cases, no embankments should be provided along the drain so as to allow free flow of water from the surroundings areas. Wherever embankments are necessary for accommodating a portion of the design discharge or where disposal of excavated soil will be very costly, large gaps should be provided in the embankments on either side so as to allow unrestricted inflows, and in case of discharges higher than the channel capacity, the water should spill over the area and return to the channel freely when the discharge in it recedes. In the forced or diversion reaches, embankments on both sides are, however, provided as the design discharge cannot be accommodated within the cut section of the drain. However, even in such cases attempts should be made by selecting a proper alignment to keep the height of the embankments to the minimum. In such cases, inlets of adequate size should be provided in the embankments to admit the water from surrounding areas. A typical drain is shown in Figure 7-5.



Figure 7-5: A typical drain

Intensity of Rainfall- Analysis of the storm rainfall throughout the country indicates that generally the duration of the storm is about 3 days. Therefore, for design of the drains, a storm rainfall of 3 day duration should be taken

7.5.1 Design frequency of rainfall

In fixing the design capacity of the drain the following factors have to be taken into account:

- a) Economics- Drains of a bigger size for catering a rainfall of infrequent occurrence prove to be costly compared to the benefits. Drains are never designed to cater for the worst conditions. In other words, in any drainage project, occurrence of damage at periodical intervals is to be accepted.
- b) Performance- The experience indicates that drains of a bigger size tend to deteriorate fast, as these are not required to carry the design discharge frequently. Consequently in carrying smaller discharge, drains tend to get silted soon. On the other hand, Drains of a smaller size remain in a better condition and can occasionally carry higher discharges with marginal scour of bed and sides and encroachment on free board.
- c) Land requirement- On account of small land holdings, bigger drains involve larger land acquisition resulting in a permanent loss of the cultivated land.
- d) Design frequency- Generally the drains should be designed for three day rainfall of 5 year frequency. Studies carried out indicate that 5 year frequency gives optimum benefit cost ratio. However, in specific cases requiring a higher degree of protection, the frequency of 10 or 15 year can also be adopted. Adoption of such higher frequencies will need to be justified in terms of the economics

7.5.2 Period of disposal

The period of disposal of the excess rainfall is entirely dependent on the tolerance of individual crops. Crops Like paddy can generally stand submersion for a period of 7 to 10 days without suffering any significant damage. Therefore, in paddy growing areas, the drainage should aim at disposing of the rain water in a period varying from 7 to

10 days. Based on experience the following periods of disposal are recommended.

#	Crops	Period of Disposal
(i)	Paddy	7 to 10 days
(ii)	Maize, bajra and other	3 days
	similar crops	
(iii)	Sugarcane and bananas	7days
(iv)	Cotton	3 days
(v)	Vegetables	1 day (in case of vegetables, 24 hour rainfall
		will have to be drained out in 24 hours)

7.5.3 Run-off

Run-off coefficients depends on the type of soil, crops, general topographical conditions like land slopes, etc. In plain areas, the run-off percentage is generally of the order of 15 to 20. In semi- hilly areas the percentage may be higher. Until precise data becomes available, the following run-off coefficients for different soils are recommended for plain areas.

#	Type of catchment	Run-off Coefficient
(i)	Loam, lightly cultivated or covered	0.40
(ii)	Loam, largely cultivated and suburbs with gardens, lawns, macadamized roads	0.30
(iii)	Sandy soils, light growth	0.20
(iv)	Parks, lawns, meadows, gardens, cultivated area	0.05-0.20
(v)	Plateaus lightly covered	0.70
(vi)	Clayey soils stiff and bare and clayey soils lightly covered	0.55

7.5.4 Run-off for composite crops

In large areas, there are often different types of crops grown. In such cases, the field and link drains can be designed on the basis of the crops grown in a particular area. For the outfall drain, either a composite discharge can be worked out or the total discharge can be worked out by taking into account the discharges from individual link drains. As the area grows larger, the chances of synchronization of discharge from the entire area become less. As such, working out a composite discharge may also serve the purpose. However, individual cases will have to be studied on their own merit. A typical gated sluice for high embankment is shown in Figure 7-6.



Figure 7-6: A typical gated sluice drain

7.6 Capacity/design discharge for cross drainage works.

IS code 8535:1978 stimulates that cross drainage works are always designed for a higher discharge than the cut sections of the drains. This is mainly on account of the fact that the damage caused to the structures in the event of flows resulting from rainfall higher than the designed rainfall, can be much more than to the drain. Besides, any remodeling of the structures at a later date for higher discharges will not only be costly but time consuming, apart from involving dislocations to facilities like roads, railways, irrigation canals, etc. The drains can, however, be remodeled without much dislocation. The present practices vary considerably.

All the cross drainage structures should, therefore, be designed for a 3day rainfall of 50 year frequency, time of disposal remaining the same depending on the type of crop. In fixing the waterways, care should be taken to see that afflux is within the permissible limits

7.7 Design discharge for cross drainage works

The drain should be designed as per Lacey's regime theory so that no silting/scouring is occurred in the drain section. Design procedure for the drainage channel may be done as per design of irrigation channel by Lacey's theory. The design procedure is as under.

Velocity of the flow (V in m/sec) = $(Qf^2/140)^{1/6}$

Where Q = design discharge in cumecs and, f is the silt factor, which can be worked out using the formula f = 1.76 (d) $^{1/2}$, where d is the average bed material size in mm

Hydraulic mean depth (R in m) = 2.5* (V²/f)

Area of channel section (A in m2) = Q/V

Wetted perimeter (P in m) = 4.75 (Q) 1/2

and Bed slope (S) = $(f^{5/3}) / (3340*Q^{1/6})$

IS code 8535:1978 envisages following guidelines for the design of the drainage channel.

7.7.1 Velocity

The drain section shall be adequate to carry the designed discharge

and the velocity shall be non-silting, non-scouring to be determined by Manning's formula.

7.7.2 Discharge capacity of the drain

In order to obtain the discharge capacity of a drain it is necessary to know the mean velocity of flow as obtained above which when multiplied by the area of the cross section of the drain in square meters will give the discharge in m³/s.

7.7.3 Side slopes

In selecting the side slopes for the drain, it will be necessary to consider the kind of material through which the drain is to be excavated. Generally side slopes of 1.5H: 1V are provided.

7.7.4 Cross sections of the drain

Although deeper sections of the drain may be desirable, the width to depth ratio should be so selected that the section is both hydraulically efficient as well as economical in excavation. In the case of drains with embankments, the berm width equal to the depth of the drain, subject to a minimum of 1 m should be provided between the toe of the embankment and the section of the drain. The top of the embankments should be 1 m higher than the design full supply level. Wherever, there is likelihood of backing up effect on account of floods in a river into which the drain outfalls, the top of the embankments should be so designed that the flood levels on account of back water conditions are accommodated within the section over which the minimum freeboard is to be provided.

7.7.5 Fixation of full supply level (FSL) at outfall

Whenever the drain is out falling into a river, the FSL should be slightly higher than the dominant flood level. The dominant flood level is the stage of river/outfall which is (a) attained and not exceeded for more than 3 days at a time; and also (b) attained and not exceeded 75% of time over a period of preferably not less than 10 years. In cases where the topography permits, the FSL can be above the highest flood level. However, if such a level results in flatter slopes or in FSL becoming higher than the natural ground level, FSL at outfall should be kept slightly above the dominant flood level. In such cases, there will be backing up in the drain when the river rises above the dominant flood level. Such occurrences being infrequent and of short duration can be tolerated. Care shall, however, be taken in determining the dominant flood discharge and the level.

7.7.6 Hydraulic slope

The FSL of the drain as far as possible should be at or below the ground level. Where it cannot be ensured, the FSL should in no case be more than 0.3 m above the average ground level at the starting point of the drain. The hydraulic should then be determined adopting the stipulation and the criteria laid down for fixation of FSL at outfall.

The hydraulic slope should normally be such as to provide permissible velocities as indicated in 7.7.1 above.

7.7.7 Tidal lockage

In the case of drains out falling into rivers subjected to tidal influence, the reaches of the drains which will be subjected to tidal lockage should be determined. In these reaches capacity of the drains should be increased to provide for duration of the tidal lockage gradually diminishing from the outfall towards the upstream. For this purpose, it will be necessary to plot the dominant tidal curves. The FSL of the drains in such cases should normally be fixed at mean tide levels. This will also be known as cut off level. This will be level at which the drain will again start discharging during the ebb tide. This level will always be higher than the cut off level. In major outfall drains, an outfall regulator should invariably be constructed to prevent tides entering the channel, which will result in silting of the drains.

7.7.8 Falls

Normally no falls should be provided in drains except in rare cases where there is a sudden appreciable drop in the natural surface level or where the FSL s likely to be more than natural surface level without provision of falls.

7.8 Longitudinal section

IS code 8535:1978 envisages following guidelines for deciding the longitudinal profile of drainage channel.

7.8.1 Collection of data

The following data should be collected while carrying out surveys along different alternatives alignments of drains:

- (a) Cross sections at every 150 m.
- (b) Natural ground, design bed and full supply levels at every 150 m.
- (c) Locations of inlets of link/field drains with related hydraulic data.
- (d) Full data of all crossings like roads, railways, irrigation canals, etc.
- (e) Representative soil samples to determine the probable stable side slopes.
- (f) Ground water levels at a distance of about 2 km.
- (g) Boundaries and slopes of the areas needing drainage.
- (h) Existing drains.
- (i) Location and elevation of all depressions, drains, mounds and ridges.
- (i) Location and elevation of possible inlets (outfalls).
- (k) Area that will drain into each part of the system.
- (l) Flood data of Outfall River and study of backwater effect of flood

7.8.2 Preparation of longitudinal section

- (a) Fix outfall level considering the dominant flood levels in the river/drain and the likely backing up.
- (b) Hydraulic slope to be determined on the basis of the ground levels, permissible submersion and the outfall levels determined in (a).
- (c) Plot the natural ground levels, design bed levels, full sully levels and the backwater profiles, if any.
- (d) Divide the drain in convenient reaches between inlets sites o the junction

of tributary/link drains. The capacity of the drains in each of these reaches should be uniform. The capacity will change with the addition of discharge from tributary/link drains

7.9 Channel improvement by dredging

The method of improving the channel by improving the hydraulic conditions of the river channels by desilting, dredging, lining etc., to enable the river to carry its discharges at lower levels or within its banks has been often advocated but adopted on a very limited extent because of its high cost and other problems especially because the success of this method of river improvement for lowering flood levels depends on outfall conditions which can't be changed appreciably.

Dredging operations of the Brahmaputra, which were undertaken in the early seventies on an experimental basis, were discontinued because of their prohibitive cost and limited benefits. Dredging in selected locations may perhaps be considered as a component of a package of measures for channel improvement to check the river bank erosion subject to techno-economic justification. It may be economically justifiable as a method for channel improvement where navigation is involved. Dredging is sometimes advocated for clearing river mouth or narrow constrictions.

The Task Force on Flood Management /Anti Erosion Measures (2004) also recommended that "desilting operations may be carried out for improvement of carrying capacity of drainage channels downstream of sluices at their outfalls into rivers and in upstream selectively, if absolutely essential. Desilting at mouth of the tributaries out falling into main rivers, at the mouth of rivers out falling into sea and at other critical locations may also be taken up selectively after detailed studies".

7.10 Methodology for determining the dominant flood level: an illustration

As per example given in IS Code 8835:1978 the method for determining the dominant flood level has been explained in table below:

The record of gauge hydrographs of a river, as available from 1962 to 1971. The levels which were attained and not exceeded for more than 3 days at a time are as under:

Year	Levels	Levels attained and not exceeded for more than 3 days at a time					
1962	138.30	137.20	138.00	135.75	125.00		
1963	137.85	136.85	135.00	132.00	129.60		
1964	137.30	132.10	123.60	121.00			
1965	137.30	132.10	123.60	121.00			
1966	136.45	135.30	128.75				
1967	135.60	133.10	133.00	130.45	128.62	120.15	
1968	137.00	135.62	135.45	132.45	130.46	128.62	120.15
1969	137.60	136.60					
1970	139.30	138.31	138.60	133.30	122.75		
1971	142.45	142.30	139.28	128.55	129.00	114.00	

To determine the level which is attained and not exceeded for 75% of

the time, the above levels are arranged in ascending order:

Event	Level	Event	Level	Event	Level	Event	Level
1	114.00	13	129.60	25	135.00	37	137.30
2	120.15	14	130.45	26	135.30	38	137.60
3	121.00	15	130.46	27	135.45	39	137.85
4	122.75	16	132.00	28	135.60	40	138.00
5	123.60	17	132.10	29	135.62	41	138.10
6	124.45	18	132.45	30	135.75	42	138.30
7	125.00	19	132.47	31	136.45	43	138.31
8	128.55	20	132.60	32	136.50	44	138.60
9	128.60	21	133.00	33	136.60	45	139.28
10	128.62	22	133.10	34	136.85	46	139.28
11	128.75	23	133.30	35	137.00	47	142.30
12	129.00	24	133.75	36	137.20	48	142.45

The level, which is attained and not exceeded 75% of time is at event no. 48x75/100=36

Hence dominant flood level (at event no. 36) = 137.20 m

7.11 Design of regime drainage channel using the Lacey's theory: an illustration

Assuming design discharge Q= 50 cumecs and silt factor f= 1.1.

Velocity V =
$$(Qf^2/140)^{1/6}$$

= $(50*1.1^2/140)^{1/6}$
V = $(50*1.21/140)^{1/6}$ = 0.8695 m/sec
Area of cross section (A) = Q/V = $50/0.8695$ = 57.50 m²
Hydraulic mean depth (R) = $2.5*$ (V^2/f)
= $2.5*$ ($0.869^2/1.1$)
= 1.72 m
Wetted perimeter (P in m) = 4.75 (Q)^{1/2}
= 4.75 (S^2)^{1/2}
= S^2 0 m

b = 33.59-2.24*1.9 = 29.33 m

channel slope (S) = $(f^{5/3}) / (3340*Q^{1/6})$

For a trapezoidal channel with side slope of 0.5H:1V $P = b+2*d (0.5^2+1^2)^{-1/2}$ where b = width of channel in m and d is depth of channel in m P = b+2.24d 33.59 = b+2.24d or b=33.59-2.24d A = (b+0.5d)*d 57.50 = $bd+0.5d^2$ (33.59-2.24d) *d+0.5d² = 57.50 33.59d-2.24d²+0.5d² = 57.50 1.74d²-33.59d+57.50 = 0 d²-19.31d+33.05 = 0 d = $(19.31-(19.31^2-132.2)^{-0.5})$ /2 (neglecting + sign for realistic values of d) = (19.31-15.51) /2 = 1.90 m

 $= (1.15/3) / (3340*50^{1/6})$

= 0.00018 or 1 in 5459.

Hence design of channel is as under:

Base width (b) = 29.33 m

Depth (d) = 1.90 m

Channel slope (S) = 1 in 5469

Velocity (V) = 0.8695 m /sec

7.12 References

- 1. IS code 8535:1978: Guidelines of Planning and design of surface drains.
- 2. Report of Task Force on Flood Management / Anti Erosion Measures (2004).

8.0 Implementation and Construction Methodology

8.1 General.

The construction planning for works envisaged in any flood management/river training works is a vital component for the timely completion of the works avoiding time and cost overrun. Time is of high essence of flood management works as the same has to be completed in available non-monsoon season. Construction Planning becomes part of the overall activity starting from off-setting of monsoon which include (i) vulnerability/damage assessment; (ii) Type of measures to be taken, (iii) Design of structures, construction planning and preparation of DPR, (iv) Administrative approval of DPR and (v) Implementation of the works while keeping sufficient time for each activity. Time to accommodate unforeseen issues should also be kept in mind.

Implementation of a flood management/river training works include invitation of tenders for various works, site survey like latest river configuration, site clearance etc, mobilization of resources like men, material at the site in pre-organized manner for various works.

Construction methodology includes proper construction of the works as per the approved design and drawings. This also includes the intime procurement, mobilization and proper installation of the construction materials being used for the works. The installation procedure for the innovative materials like geo-textile bags, geomattress, geo-textile tubes etc should be performed in a systematic controlled and well planed manner so that it would give optimum benefits due to use of these materials.

8.2 Construction planning

It is understood that construction planning is the key for in-time completion of the flood management and river training works. It is seen from the past experience that most of the projects are delayed in completion due to lack of proper construction planning.

For a proper completion of a project, the storage and installation of new innovative material for construction of embankments, revetment, spurs etc. for project specific problem need to be executed under well trained guidance and accuracy. The planning for the same needs to be done considering all the situations like working season, monsoon season, land acquisition, site survey and clearance, procurement of materials etc. The Implementation of project may involve following steps.

8.2.1 Invitation of Tenders

Model tender documents for procurement of materials including geotextile bags, geo-textile tubes, mattress, wire-mesh for various civil works including earth work, boulder work, launching of RCC

porcupines should be prepared and used immediately after administrative approval of the project.

8.2.2 Procurement of construction material

Construction materials, required frequently in large quantities including boulders, sand, geo-textile bags, geo-textile tubes, mattress, wire-mesh etc. should be procured well in advance preferably during monsoon season to save time. Any additional quantity as per approved DPR may be procured concurrent to execution of works.

8.2.3 Storage of construction material at site

There should be proper space/shed for the storage of construction material. The storage space/shed should be such that, there is no risk of wear-n-tear and theft of the construction material till the works are over.

8.2.4 Testing of the material

There should be arrangement of testing of the construction material before the start of the work. Provision for standard testing along with procedure of testing should be made a part of the tender document. All the construction material should posses qualifying standards before construction.

8.3 Construction methodology

The construction methodology and equipment planning for various works is based on the site conditions prevailing in the project area. Construction activities are planned in such a way that the project will be completed in the shortest possible time period. The activities are divided into pre-construction and construction/ main (during construction) activities. The pre-construction activities like land acquisition, infrastructure works and procurement, transportation and testing of materials are completed before the start of construction works. All the main activities for the project will be executed in phases and some works will be executed simultaneously.

The detailed design may be done in parallel with the pre-construction works. During tendering stage, detailed design work may be started and construction drawings may be available by the time contracts are awarded.

Detailed construction guidelines for the works using the like gabions, geo-textile tubes and bags etc are given below.

8.3.1 Construction methodology for gabion/ crate structures

As per construction practices adopted by the M/s Maccaferi India Pvt Ltd., construction methodology for gabion structures is as under.

Gabions are a cage made from mechanically woven Double Twisted (DT) steel wire mesh. They are uniformly partitioned, of variable size, interconnected with other similar containers and filled with stone at the site of use, to form flexible, permeable, monolithic structures such

as spurs, retaining walls etc for anti erosion works. These gabions are filled by the boulders, which are obtained from the nearby quarry. Boulders should be hard, angular to round, durable and of such quality that they do not lose their integrity on exposure to water or weathering during the life of the structure. The size of the boulder should range between 150 and 300 mm A gabion retaining wall is given in Figure 8-1 as under.



Figure 8-1: Gabion retaining wall

The following sequence may be followed in the construction of Gabion/crates structures.

- i. The natural surface should be excavated to the required level as per the drawings for formation of the base of the structure. The surface of formation should be free from any deleterious material and unwanted foreign objects. Loose pockets if any, should be excavated and filled with suitable granular or backfill material.
- ii. The excavated surface should be compacted by using the vibro-roller of 8 to 10 tonne capacity. The design requirements with respect to bearing capacity should be achieved and verified before proceeding further. Density of compacted formation should be greater than or equal to 95% of the modified Proctor value.
- iii. The excavated surface prepared should be leveled without ruts and undulations and geo-textile filter material laid over this as shown in Figure 8-2 and Figure 8-3 below:



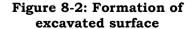




Figure 8-3: Geo-textile laid out on rolled surface

iv. The folded gabion unit may be opened by placing it on a flat surface/leveled ground and straightening out the various end panels as shown in the Figure 8-4. One or two persons may be deployed for the

straightening of DT mesh panel activity depending on the size of gabions.



Figure 8-4: Straightening out of DT mesh panels of folded gabion unit

v. The back, front and end panels may be folded along the lines. The gabion box may be assembled by making the end panels on either side meet with the front and back panels. The resulting arrangement is as shown in the Figure 8-5 below.



Figure 8-5: Straightened out Gabion with diaphragm fixed in position

vi. The gabions may be placed at the leveled surface over the geo-textile layer. All the gabions placed may be connected to each other. The resulting arrangement is as shown in the Error! Reference source not found. elow:



Figure 8-6: Laying and connecting all adjacent gabions

vii. The top and bottom ends of the panels may be stretched along the longitudinal direction as shown in the Figure 8-7. This arrangement will keep the front and back panels in tension during the rock filling operation.



Figure 8-7: Stretching the gabions

viii. Boulders, for filling the gabion, may be obtained from nearby quarry. The boulders may be selected in such a way that at least one face is flat-shaped. Boulders of smaller size (40 mm to 100 mm) may be used for packing the voids and reducing the porosity. Boulder filled gabion is shown as under in Figure 8-8.



Figure 8-8: Boulders filled in gabions

- ix. The boulders may be placed in lift of 300 mm. The filled layer should never be more than 300 mm higher than any adjoining cell. To avoid such circumstances the filling pattern shown in Figure 8-9 may be followed.
- x. After the filling of gabion, the same may be tied securely so that boulders filled inside the gabions are kept intact. It is also recommended to slightly overfill the baskets by 25 to 50 mm to allow for settlement of the boulders.
- xi. Geo-textile layer for filter purpose may be kept between the gabions and natural soil so that soil particles can't get out of the natural soil due to suction. This will also prevent the structural fill from being washed into the rock voids in the event of a rainfall and to drain off excess water from the structural fill.

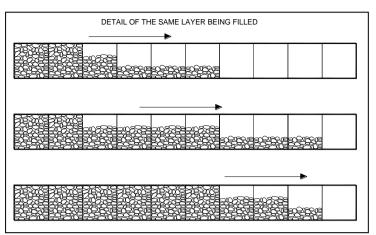


Figure 8-9: Filling pattern of gabions boxes

8.3.2 Construction methodology for anti erosion measures with geo-bags

As per construction practices adopted by the M/S Maccaferi India Pvt Ltd, construction methodology for geo-bag structures is as under.

Geo-textile bags are made of woven or non woven geo-textile fabrics. It is specially designed for good soil tightness and high seam efficiency. Generally non-woven geo-textiles material is used for filter media purpose and woven geo-textile is used for geo-bags which serve the purpose of anti erosion measures. Geo-textile bag is a container made of permeable woven geo-textile which can be filled with sand. A typical geo-textile bag is shown in Figure 8-10.



Figure 8-10: Geo-textile bag

The following sequence shall be followed in the construction of geobag structures.

- i. The site survey and bathymetric survey for the affected reach, where the geo-bag protection is proposed, may be carried out.
- ii. The river bank may be trimmed to achieve the required slope mentioned in the project drawing. Excavation may be mostly carried out by track mounted excavators. Lighter excavators may be employed if required.
- iii. The excavated earth may be disposed of by tippers/tractors to a suitable distance from the bank sides, so as to reduce the overburden on the existing bank.
- iv. The loose earth residue remaining after the excavation by the

machineries may be removed manually. The slope formation may be given necessary ramming to remove any undulations and corrected to the desired slope (if required) before the start of installation of the non woven geo-textile on the trimmed surface. At the bottom and top of the slope, anchor trench or key shall be prepared as per the required design.

- v. The geo-textile fabric may be laid across the dressed slope over which sand filled geo-textile bags may be kept.
- vi. The geo-textile may be filled at a location preferably higher than the HFL. This may ensure that the filling process of the bag remains unaffected by the rain and subsequent changes in the water levels.
- vii. The sand used for filling may be transported to the site by dumpers and bulldozers or any other appropriate mode conducive to the local availability and geographical suitability. The bags may be supplied to the project in the folded form and packed in bundles. The bags may be filled with sand by suitable methods. The sand used for filling should posses the technical specifications of the project. Filling of the sand bags is shown in Figure 8-11.



Figure 8-11: Filling of geo-bags

viii. After the sand filling is completed, the geo-textile bag may be weighed to confirm the desired weight as per the technical requirements of the project. After confirmation of the weight, the geo-textile bag may be stitched at the mouth by means of a bag closing machine as shown in the Figure 8-12.



Figure 8-12: Stitching of geo-textile bag

ix. For the sake of easy counting and monitoring the geo-textile bags may be stored in batches of 100 numbers or any suitable multiple as per the available space at site. The filled bags in group are shown in Figure 8-13.

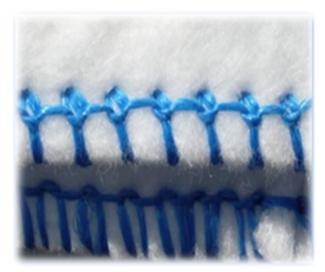


Figure 8-13: Filled Geo-bags

x. The dumping of geo-bags for launching apron may be carried out using the motor boat/barge. The motor boat/barge may be positioned at the required location with the help of Total Station and anchored in position with the help of anchors. The dumping of the geo-textile bags shall be continued up to the location of the key at the bottom of the slope near LWL.

8.4 References

Construction practices by Maccaferri India Pvt Limited.

9.0 Cost Estimate of Flood Management Works

9.1 General

Cost estimate is an integral part of any DPR. As usual cost estimate of any DPR of flood management project is based upon the rates and quantities of various items. The quantities of items are derived from the design of the works. The rates of items are generally adopted from the Schedule of Rates of Engineering department of State and some times in the absence of particular rate in the Schedule of Rate, the same is analyzed. The analysis of rate is dependent upon the location of site, basic item rates etc.

In this chapter, model cost estimate for various works like embankment, bank revetment, spur, RCC porcupine screens etc have been prepared on the basis of some assumptions and design using provisions given in the various chapter of this handbook

9.2 Basic rates

Basic rates for items like labour rates, hire charges, material charges are given below in Table 9-1.

Table 9-1: Basic rates adopted for preparing indicative cost-estimate

#	Item	Rat	e (Rs.)
(A)	Worker		
1	skilled labour (for making wire cages etc)	157	per day
2	Semi-skilled labour (for turfing etc)	147	per day
3	Unskilled labour (Ordinary worker)	142	per day
(B)	Materials		
1	Diesel	42.35	per litre
2	Mobil	211	per litre
3	Cement	320	per bag
4	Sand	560	per m³
5	Coarse aggregate	1220	per m³
6	Steel	35	per kg
7	Timber pile(over-ground)	20	per m
8	Timber pile(under-ground)	25	per m
9	Geo bags of (1.07mx0.7mx0.15 m)	180	per bag
10	PVC pipe 15mm dia	50	per m
11	Polyethylene size 3mx 0.10m x 3.00m	4	per sq-m
12	Poly propylene gabion	1640	No
13	Geo tube of dia 2.5 m and length 25 m	3 lakh	per tube
14	Geo-textile sheet as filter	122	sq-m
15	Wire netting sheet	559.3	per
1.0	1 1 44 '	200	sheet
16	wooden shuttering	200	sq-m
17	Steel Bolt	75	kg
(C)	Hire Charges	1500	1
1	Hire charge of truck	1500	per day
2	Mileage of truck	3	km/litre
3	Hire charge of barge	150	per hour
4	Hire charge of single engine boat of 10 tonne capacity	1200	per day
5	Hire charge for 20 Ton capacity mechanical crane	900	per hour

(D)	Misc Items		
1	Initial lead	5	km
2	Distance of project site from store	50	km
3	Forest Royalty sand	90	per m³
4	Forest Royalty boulder	130	per m³
5	Contractor's profit	20%	
6	Labour welfare cess	1%	
7	Vat	4%	
8	Sundries (LS)	20	

The quantities of the materials, labour, machinery etc in the estimation of typical analysis of rates is based upon the various detailed project reports, prepared by the State Govt and "Estimation and Costing in Civil Engineering" by B. N. Dutta.

9.3 Abstract of cost estimate of flood management works

Abstract of indicative cost estimate of various works is given below in table 9.2.

Table 9-2: Abstract of indicative cost-estimate

#	Item	Rate (Rs. Crore)
1	Cost of construction of earthen-embankment /km length	2.59
2	Cost of construction of geo-tube embankment (1 over 2 Geo-	6.20
	tubes of 2.5 m dia) /km length	
3	Cost of construction of bank pitching using boulders/km length	6.71
4	Cost of construction of bank pitching using geo bags /km length	8.58
5	Cost of construction of 1 boulder spur with 500 m shank length	2.51
6	Cost of construction of 1 geo-bag spur with 500 m shank length	2.79
7	Cost of bank protection using RCC porcupines /km length	1.17

9.4 Assumptions for cost estimate

- These rates are purely indicative and would vary as per site conditions and specific design adopted for the works.
- These costs are construction costs and are different from economic cost which includes maintenance cost, depreciation, interest etc.
- Height of embankment/spur as been adopted as 5 m.
- Slope length of the river bank is taken as 15 m.
- Distance of boulder quarry from the site is 25 km.
- Lead for the collection of sand is 5 km.
- Length of earthen shank for spur is 500 m.
- There is provision of 25 m pitching at the river bank each at u/s and d/s of the spur.
- RCC porcupines are provided in 8 rows along the bank and spurs of length 50 m across the bank @ 100 m c/c.

9.5 Cost of construction of earthen-embankment/km length

Design Assumptions:			
Length of embankment	=	1000 m	
Top width	=	5 m	
R/S slope	=	2:1	
C/S slope	=	3 :1	
Average height of embankment	=	5 m	
Considering above assumptions			
Base width	=	30 m	
Average cross sectional area	=	$87.5 m^2$	

R/S slope length	=	11.2 m
C/S slope length	=	15.8 m
Total length of pile, assuming 4 piles @		
25 m c/c 3 m above the ground, for	=	492 m
profiling		
Total length of pile, assuming 4 piles @		
25 m c/c 2 m below the ground, for	_	328 m
profiling	_	326 III

	Estimate:			
	Item of Work	Quantity Unit	Rate (Rs.)	Amount (Rs.)
1	Supplying and driving timber pile (25 to 30 cm dia) including marking the length (coaltaring 2 coats)		•	, ,
	a. Portion of pile driven above ground (rates as given in table 9.1)	492 m	20	9,840
	b: Portion of pile underground (rates as given in table 9.1)	328 m	25	8,200
2	Earth work in grabbing the seat (0.45 m deep trench) of the embankment by removing the sludges/ undesirable, foreign materials and refilling the same with selected soil (1000*30*.45). (rates as per analysis no. 9.12.1)	13,500 m ³	58.31	7,87,136
3	Earth work in embankment by truck carriage in all kinds of soils excluding sandy rocky soil free from roots and vegetation and filling in uniform layers not exceeding 22.50 cm thick including cutting and clearing light jungles and trees any etc(1000*87.5) (rates as per analysis no. 10.1.2).	$87,500 \mathrm{m}^3$	275.11	2,40,72,157
4	Turfing with grass sods of largest possible rectangle of 12 mm thickness placed closely including dressing earth, pegging, ramming and watering till the grass grows for a lead upto 90 m and all lifts complete as directed on both slopes (1000*(11.2+15.8)) (rates as per analysis no.10.1.3)	$26,992\mathrm{m}^2$	8.11	2,18,792
5		$750\mathrm{m}^3$	537.75	4,03,310
6	Spreading of earth stack over the crest and in uniform layers not exceeding 30 cm thick (1000*0.15*5) (rates as per analysis no. 10.1.4)	$750~\mathrm{m}^3$	45.98	34,486
	Total			2,55,33,921
	Add 1.5% contingency Grand Total		Rs	3,83,009 2,59,16,930
	Gianu Iotai		17.3	_,55,10,500

9.6 Cost of construction of geo-tube-embankment/km length

Design Assumptions:		,	
Length of embankment	=	1000 m	
Top width	=	5 m	
R/S slope	=	2:1	
C/S slope	=	3:1	
Average height of embankment	=	5 m	
Considering above assumptions			
Base width	=	30 m	
Average cross sectional area	=	$87.5 \mathrm{m}^2$	
R/S slope length	=	11.2 m	
C/S slope length	=	15.8 m	
Considering 1 over 2 Geo tubes of dia 2.5			
m and length 25 m as core of the	=	120 Nos	
embankment, nos of geo tubes			
Volume of slurry in one geo tube	=	123 m^3	
Total length of pile, assuming 4 piles @			
25 m c/c 3 m above the ground, for	=	492 m	
profiling			
Total length of pile , assuming 4 piles @			
25 m c/c 2 m below the ground, for	=	328 m	
profiling		020 III	

	Estimate:				
	Item of Work	Quantity	Unit	Rate	Amount
	D 11 11 11 11 10 15	10.500	2	(Rs.)	(Rs.)
1	Earth work in grabbing the seat (0.45 m deep trench) of the embankment by removing the sludges/ undesirable, foreign materials and refilling the same with selected soil (1000*30*.45). (rates as per analysis no. 10.1.1)	13,500	m ³	58.31	7,87,136
2	Earth work in embankment by truck carriage in all kinds of soils excluding sandy rocky soil free from roots and vegetation and filling in uniform layers not exceeding 22.50 cm thick including cutting and clearing light jungles and trees any etc(1000*87.5) (rates as per analysis no. 10.1.2).	72,768	m ³	275.11	2,00,19,192
3	Supply and transportation of geo-tube with requisite qualities	120	Nos	3,00,000	3,60,00,000
4	Filling and laying of geo-tubes	14,732	m^3	246	3,6,24,107
5	Turfing with grass sods of largest possible rectangle of 12 mm thickness placed closely including dressing earth, pegging, ramming and watering till the grass grows for a lead upto 90 m and all lifts complete as directed on both slopes (1000*(11.2+15.8)) (rates as per analysis no. 10.1.3)	26,992		8.11	
6	Collection and supply of boulders/gravel from approved quarry free from dust dirt and any foreign materials (1000*5*0.15) (rates as per analysis no. 10.1.6).	750	m^3	537.75	4,03,310
7	Spreading of earth stack over the crest and in uniform layers not exceeding 30 cm thick (1000*0.15*5) (rates as per	750	m ³	45.98	34,486

analysis no. 10.1.4) Total Add 1.5% contingency **Grand Total**

6,10,87,023 9,16,305 **Rs** 6,20,03,328

9.7 Construction of bank pitching in boulders

Design Assumptions (pitching in loose and apron in wire crates):					
Length of bank protection	=	1000 m			
Slope length	=	15 m			
Thickness of pitching (2 layers of 0.30 m thick)	=	0.6 m			
Quantity of boulders in pitching	=	9000m^3			
Width of launching apron (in crates)	=	24 m			
Thickness of launching apron (in crates)	=	0.9 m			
Quantity of boulders in crates for launching apron	=	21600m^3			
Nos of wire crates for boulders in crates (2 nos of crates per m3)		43200 nos			
quantity of Non-woven geo-textile fabric sheet for slope protection	=	$17000~\mathrm{m}^2$			

	Estimate:				
	Item of Work	Quantity	Unit	Rate (Rs.)	Amount (Rs.)
1	Earthwork in bank trimming to the designed section/ slope including removing the spoils and depositing in bank of the river (rates as per analysis no. 10.1.5).	2250	m ³	71.10	1,59,972
2	Collection and supply of boulders/gravel from approved quarry free from dust dirt and any foreign materials (rates as per analysis no. 10.1.6).	30,600	m^3	537.75	1,64,55,061
3	Local carriage of boulder from the approachable site beyond 150 m from the work site with 10 (ten) ton capacity truck, (lead taking as 25 km) (rates as per analysis no. 10.1.7).	30,600	m^3	474.42	1,45,17,150
4	Preparation of stack-yard for boulder/metal/boulder (rates as per analysis no. 10.1.8).	30,600	m^3	9.47	2,89,802
5	Supply of Non-woven Geo-textile fabric sheet of 400 gsm including for laying and stitching (1 m extra on top and toe for anchoring purpose) (rates as given in table 9.1)	17,000	m^2	122	20,74,000
6	Supply of galvanized wire netting sheet made of 8g wire 152mm (6") square mesh in sheet 2.57m x 1.66m with longitudinal wire at 152mm center at 76mm projection of each wire on all side beyond net size of 2.42 m x 1.51 m having knots at every joint including loading, unloading, stacking complete as directed. (Weight of each sheet should not be less than 6.3 kg / sheet.)	43,200	nos	559.3	2,41,61,760
7	Local carriage of galvanized. wire netting sheets by truck (rates as per analysis no. 10.1.9).	43,200	nos	6.70	2,89,399
8	Labour charge for dumping boulder in cage made of wire netting sheets (Rates	21,600	nos	295.38	63,80,294

	Grand Total		Rs	6,71,11,859
	Add 1.5% contingency			9,91,801
	Total			6,61,20,058
	(rates as per analysis no. 10.1.11)			
9	Labour charge for laying and pitching	$9,000 \text{ m}^2$	199.18	17,92,620
	Analysis No. 10.1.10)			

9.8 Construction of bank pitching in geo bags

Design Assumptions (pitching in loose and apron in gabions):						
Length of bank protection	=	1000 m				
Slope length	=	15 m				
Thickness of pitching (2 layers of 0.30 m thick)	=	0.6 m				
No. of layers of geo bag of size	=	4 nos				
(1.03mx0.70 mx0.15m) for pitching						
Nos of geo bags for pitching	=	83218 nos				
Thickness of launching apron (in crates)	=	0.9 m				
Width of launching apron	=	24 m				
Thickness of launching apron	=	0.9 m				
Nos of geo bags in one gabion of size (2mx2mx0.9 m)	=	18 nos				
Nos of gabions for launching apron	=	12000 nos				
Nos of geo bags (filled in gabions) in launching apron	=	216000 nos				

	Estimate:			
	Item of Work	Quantity Unit	Rate (Rs.)	Amount (Rs.)
1	Earthwork in bank trimming to the designed section/ slope including removing the spoils and depositing in bank of the river (rates as per analysis no. 10.1.5).	2250 m ³	71.10	1,59,972
2	Supply of geo- bags of size 1.03mx0.70mx 0.15 m (Rates as per given in table 9.1)	2,99,218 nos	180.00	5,38,59,196
3	Carriage of geo bags from Godown to different work sites (rates as per analysis no. 10.1.12).	2,99,218 nos	3.00	8,96,865
4	Supply of poly propylene (PP) gabions of size 2mx2mx0.90 m (rates as given in table 9.1)	12,000 nos	1640	1,96,80,000
5	Carriage of gabions from Godown to different work sites (rates as per analysis no. 10.1.13).	12,000 nos	6.17	74,050
6	Filling of Geo-bags of size 1.03mx0.70 m and bank pitching (rates as per analysis no. 10.1.14)	83,218 nos	30.06	25,01,664
7	Dumping of sand filled geo bags contained in gabions from properly positioned and anchored flat top pontoon/barge (rates as per analysis no. 10.1.15)	12,000 nos	613.81	73,65,696
	Total			8,45,37,442
	Add 1.5% contingency			12,68,062
	Grand Total			8,58,05,504

Construction of boulder spur with earthen shank Design Assumptions (pitching in loose and apron in wire crates) 9.9

A	•		
	Length of earthen shank	=	500 m
	Top width	=	3 m
	R/S slope	=	2:1
	C/S slope	=	2:1
	Average height of shank	=	5 m
	Considering above assumptions		
	Base width	=	23 m
	Average cross sectional area	=	65 m2
	R/S slope length	=	11.18 m
	C/S slope length	=	11.18 m
В	Length of bank protection (25 m u/s and	=	50 m
	d/s of the spur) to avoid outflanking		1.5
	Slope length	=	15 m
	Thickness of pitching (2 layers of 0.30 m thick)	=	0.6 m
	Quantity of boulders in pitching	=	450 m3
	Width of launching apron (in crates)	=	24 m
	Thickness of launching apron (in crates)	=	0.9 m
	Quantity of boulders in crates for		
	launching apron	=	1080 m3
	Nos of wire crates for boulders in crates		0160
	(2 nos of crates per m3)		2160 nos
C			
	Top width		3 m
	Side slope		2:1
	Height of spur		5 m
	Considering above assumptions		
	Base width	=	23 m
	Average cross sectional area	=	65 m^2
	slope length	=	11.18 m
	Thickness of pitching (2 layers of 0.30 m	=	0.6 m
	thick)		
	Length of pitching at nose	=	4.7143 m
	Length of pitching at shank in U/S	=	90 m
	(30+30+30)		45
	Length of pitching at shank in D/S (30+15)	=	45 m
	Quantity of boulders in pitching	=	937.2 m ³
	Width of Launching Apron at nose	=	34.5 m
	Width of Launching Apron for transition	=	24 m
	from nose to shank and up to 30 m U/S		2 1 111
	Width of Launching Apron for next 30 m	=	9 m
	in U/S		J 111
	Width of Launching Apron for transition	=	9 m
	from nose to shank and 1st 15 m D/S		-
	Thickness of launching apron (in crates)	=	0.9 m
	Quantity of boulder in nose portion	=	1683.4 m ³
	Quantity boulder for Launching Apron	=	1437.8 m ³
	for transition from nose to shank and up		
	to 30 m U/S		
	Quantity of boulder for Launching Apron	=	648 m^3
	for next 30 m in U/S		
	Quantity of boulder for Launching Apron	=	708.75m^3
	for transition from nose to shank and		
	1st 15 m D/S		

Total quantity of boulder in apron Nos of wire crates for boulders in crates (2 nos of crates per m3)

= 4478 m³

= 8956 nos

	Estimate:			
	Item of Work	Quantity Unit	Rate (Rs.)	Amount (Rs.)
1	Supplying and driving timber pile (25 to 30 cm dia) including marking the length (coaltaring 2 coats)			
	a. Portion of pile driven above ground (Rates as per given in table 9.1)	252 m	20	5,040
	b: Portion of pile underground (Rates as per given in table 9.1)	168 m	25	4,200
2	Earth work in grabbing the seat (0.45 m deep trench) of the embankment by removing the sludges/ undesirable, foreign materials and refilling the same with selected soil (500*23*0.45). (Rates as per Analysis no. 10.1.1)	$5,175~\mathrm{m}^3$	58.31	3,01,736
3	Earth work in embankment by truck carriage in all kinds of soils excluding sandy rocky soil free from roots and vegetation and filling in uniform layers not exceeding 22.50 cm thick including cutting and clearing light jungles and trees any etc. (500*65) (Rates as per Analysis no. 10.1.2).	32,500 nos	275.11	89,41,087
4	Turfing with grass sods of largest possible rectangle of 12 mm thickness placed closely including dressing earth, pegging, ramming and watering till the grass grows for a lead upto 90 m and all lifts complete as directed on both slopes (500*(11.18+11.18)) (Rates as per Analysis No.10.1.3)	8,162 m ²	8.11	66,158
5	Collection and supply of boulders/gravel from approved quarry free from dust dirt and any foreign materials (500*3*0.15) (Rates as per Analysis No. 10.1.6).	225 m ³	537.75	1,20,993
7	Spreading of earth stack over the crest and in uniform layers not exceeding 30 cm thick (500*0.15*3) (Rates as per analysis No. 10.1.4)	225 m ³	45.98	10,346
	Total			94,49,560
В	Length of bank protection (25 m u/s and d/s of the spur) to avoid outflanking			
1	Earthwork in bank trimming to the designed section/ slope including removing the spoils and depositing in bank of the river (rate as per analysis no. 10.1.5).	113 m ³	71.10	7,999
2	Collection and supply of boulders/gravel from approved quarry free from dust dirt and any foreign materials (rate as per analysis no. 10.1.6).	1,530 m ³	537.75	8,22,753
3	Local carriage of boulder from the	$1,530 \text{ m}^3$	474.42	7,25,858

	approachable site beyond 150 m from the work site with 10 (ten) ton capacity truck, (lead taking as 25 km) (rate as per analysis No. 10.1.7).				
4	Preparation of stack-yard for boulder/metal/ boulder (Rate as per analysis 10.1.8).	1,530	m^3	9.47	14,490
5	Supply of non-woven geo-textile fabric sheet of 400 gsm including for laying and stitching (1 m extra on top and toe for anchoring purpose) (rates as given in table 9.1)	850	m ²	122	1,03,700
6	Supply of galvanized wire netting sheet made of 8g wire 152mm (6") square mesh in sheet 2.57m x 1.66m with longitudinal wire at 152mm center at 76mm projection of each wire on all side beyond net size of 2.42 m x 1.51 m having knots at every joints including loading, unloading, stacking complete as directed. (Weight of each sheet should not be less than 6.3 kg / sheet) (rates as given in table 9.1)	2,160	nos	559.3	12,08,088
7	Local carriage of galvanized wire netting sheets by truck (rates as per analysis no. 10.1.9).	2,160	nos	6.70	14,470
8	Labour charge for dumping boulder in cage made of wire netting sheets (rates as per analysis no. 10.1.10)	1,080	m^3	295.38	3,19,015
9	Labour charge for laying and pitching	450	m^2	199.18	89,631
	(rates as per analysis no. 10.1.11) Total(50 m pitching)				33,06,004
c	Nose of spur with shank pitching Collection and supply of boulders/gravel from approved quarry free from dust dirt and any foreign materials (rate as per analysis no. 10.1.6).	5,415	m^3	537.75	29,11,946
2	Local carriage of boulder from the approachable site beyond 150 m from the work site with 10 (ten) ton capacity truck, (lead taking as 25 km) (rate as per analysis No. 10.1.7).	5,415	m ³	474.42	25,69,007
3		5,415	m^3	9.47	51,284
4	Supply of Non-woven Geo-textile fabric sheet of 400 gsm including for laying and stitching (1 m extra on top and toe for anchoring purpose) (Rates as per given in table 9.1)	1,841	m ²	122	2,24,661
5	Supply of galvanized wire netting sheet made of 8g wire 152mm (6") square mesh in sheet 2.57m x 1.66m with longitudinal wire at 152mm center at 76mm projection of each wire on all side beyond net size of 2.42 m x 1.51 m having knots at every joints including loading, unloading, stacking complete as	8,956	nos	559.30	50,08,927

	directed. (Weight of each sheet should not be less than 6.3 kg / sheet.) (Rates as per given in table 9.1)			
6	Local carriage of galvanized wire netting	8,956 nos	6.70	59,995
	sheets by truck (Rate as per Analysis			
_	10.1.9)	4.600	00 = 00	
7	Labour charge for dumping boulder in	$1,683 \text{ m}^3$	295.38	4,97,236
	cage made of wire netting sheets (With			
	boat) (Rate Analysis No. 10.1.10)			
8	Labour charge for dumping boulder in	$2,795 \text{ m}^3$	164.58	4,59,930
	cage made of wire netting sheets			
	(Without boat) (Rates Analysis No.			
	10.1.16)			
9	Labour charge for laying and pitching	937 m^2	199.18	1,86,678
	(Rate as per Analysis 10.1.11)			
	Total (Nose of spur with shank pitching)			1,19,69,665
	Total cost of boulder spur			2,47,25,228
	Add 1.5% contingency			3,70,878
	Grand Total			2,50,96,107

9.10 Construction of spur with geo-bags with earthen shank Position Assumptions: (nitching in bags and apron in gabions)

	Design Assumptions: (pitching in bags and apron in gabions)					
A			•			
	Length of earthen shank	=	500 m			
	Top width	=	3 m			
	R/S slope	=	2:1			
	C/S slope	=	2:1			
	Average height of shank	=	5 m			
	Considering above assumptions					
	Base width	=	23 m			
	Average cross sectional area	=	65 m^2			
	R/S slope length	=	11.18 m			
	C/S slope length	=	11.18 m			
В	Length of bank protection (25 m u/s and d/s of the spur) to avoid outflanking	=	50 m			
	Slope length	=	15 m			
	Thickness of pitching (4 layers of 0.15 m	=	0.6 m			
	thick geo bags)	_	0.0 111			
	No. of layers of geo bag of size	=	4 nos			
	(1.03mx0.70 mx0.15m) for pitching					
	Nos of geo bags for pitching	=	4161 nos			
	Width of launching apron	=	24 m			
	Thickness of launching apron	=	0.9 m			
	No.s of geo bags in one gabion of size (2mx2mx0.9 m)	=	18 nos			
	Nos of gabions for launching apron		600 nos	C		
	Nos of geo bags (filled in gabions) in	=	10800 nos			
	launching apron		10000 1100			
С	Nose of spur with shank pitching					
	Top width	=	3 m			
	Side slope	=	2:1			
	Height of spur	=	5 m			
	Considering above assumptions		0.2			
	Base width	=	23 m			
	Average cross sectional area	=	65 m 11.18 m			
	slope length Thickness of pitching (4 layers of 0.15 m	_	11.10 111			
	thick geo bags)	=	0.6 m			
	Length of pitching at nose	=	4.7143 m			
	Length of pitching at shank in U/S					
	(30+30+30)	=	90 m			
	Length of pitching at shank in D/S	=	45 m			
	(30+15) Quantity of geo-bags in pitching	=	746 nos			
	Width of Launching Apron at nose	=	34 m			
	Width of Launching Apron for transition	=	24 m			
	from nose to shank and up to 30 m U/S		4 1 111			
	Width of Launching Apron for next 30 m	=	10 m			
	in U/S					
	Width of Launching Apron for transition	=	10 m			
	from nose to shank and 1st 15 m D/S Thickness of launching apron (in crates)	=	0.9 m			
	No. of gabions in nose portion	=	908 nos			
	No. of gabions for Launching Apron for	=	795 nos			
	transition from nose to shank and up to	=	1 30 1108			
	30 m U/S					
	No. of gabions for Launching Apron for	=	360 nos			
	next 30 m in U/S		200 1100			

No. of gabions for Launching Apron for transition from nose to shank and 1st 15 m D/S

Total quantity of gabions in apron =

= 2468 nos

405 nos

Nos of bags in gabions for launching apron (18 bags per gabion)

= 44424 nos

Esti	m	~ 1	-Δ:
Ti 2 Li		aı	ъ.

	Item of Work	Quantity	Unit	Rate (Rs.)	Amount (Rs.)
1	Supplying and driving timber pile (25 to 30 cm dia) including marking the length (coaltaring 2 coats)			(10.)	(10.)
	a. Portion of pile driven above ground (Rates as per given in table 9.1)	252 n	n	20	5,040
	b: Portion of pile under ground (Rate as per given in table 9.1)	168 n	n	25	4,200
2	Earth work in grabbing the seat (0.45 m deep trench) of the embankment by removing the sludges/undesirable, foreign materials and refilling the same with selected soil (500*23*0.45). (Rates as per Analysis no. 10.1.1)	5,175 n	n3	58.31	3,01,736
3	Earth work in embankment by truck carriage in all kinds of soils excluding sandy rocky soil free from roots and vegetation and filling in uniform layers not exceeding 22.50 cm thick including cutting and clearing light jungles and trees any etc. (500*65) (rates as per analysis no. 10.1.2).	32,500 n	108	275.11	89,41,087
4	Turfing with grass sods of largest possible rectangle of 12 mm thickness placed closely including dressing earth, pegging, ramming and watering till the grass grows for a lead upto 90 m and all lifts complete as directed on both slopes (500*(11.18+11.18)) (rates as per analysis no. 10.1.3)	8,162 1	m ²	8.11	66,158
5	the state of the s	225 1	m ³	537.75	1,20,993
7	Spreading of earth stack over the crest and in uniform layers not exceeding 30 cm thick (500*0.15*3) (rates as per analysis no. 10.1.4)	225 1	m ³	45.98	10,346
	Total				94,49,560
В	Length of bank protection (25 m u/s and d/s of the spur) to avoid outflanking				
1	Earthwork in bank trimming to the designed section/ slope including removing the spoils and depositing in bank of the river (rates as per analysis no. 10.1.5).	113 1	m ³	71.10	7,999
2	Supply of Geo- bags of size 1.03mx0.70mx 0.15 m(Rates as per given in table 9.1)	14961 1	nos	180.00	26,92,960

3	Carriage of geo bags from Godown to different work site(rates as per analysis	14,961	m ³	3.00	44,843
4	no. 10.1.12). Supply of poly propylene (PP) gabions of size 2mx2mx0.90 m(rates as given in	600	m^3	1460	9,84,000
5	table 9.1) Carriage of gabions from Godown to different work site (rates as per analysis	600	m^2	6.17	3,702
6	no. 10.1.13). Filling of Geo-bags of size 1.03mx0.70 m and bank pitching (Rates as per Analysis No. 10.1.14)	4,161	nos	30.06	1,25,083
7	Dumping of sand filled Geo bags contained in gabions from properly positioned and anchored flat top pontoon/barge (rates as per analysis no. 10.1.15)	600	nos	613.81	3,68,285
	Total(50 m pitching)				42,26,872
C	Nose of spur with shank pitching				
1	Supply of Geo- bags of size 1.03mx0.70mx0.15 m(rates as given in table 9.1)	45,170	m ³	180	81,30,625
2	Carriage of geo bags from Divisional Godown to different work site (rates as	45,170	m³	3.00	1,35,391
3	per analysis no. 10.1.12). Supply of poly propylene (PP) gabions of size 2mx2mx0.90 m(Rates as per given in table 9.1)	2,468	m^3	1640	40,47,520
4	Carriage of gabions from Divisional Godown to different work site(rates as per analysis no. 10.1.13).	2,468	m ²	6.17	15,230
5	Filling of Geo-bags of size 1.03mx0.70 m and bank pitching (rates as per analysis no. 10.1.14)	746	nos	30.06	22,430
6	Dumping of sand filled Geo bags contained in gabions from hydraulic	1,560	nos	542.38	8,46,119
7	crane (rates as per analysis no. 10.1.17) Dumping of sand filled Geo bags contained in gabions from properly positioned and anchored flat top	908	nos	613.81	5,57,338
	pontoon/barge (rates as per analysis no.				
	10.1.15) Total (Nose of spur with shank pitching) Total cost of geo-bag spur				1,37,54,653 2,74,31,085
	Add 1.5% contingency				4,11,466
	Grand Total			2	2,78,42,552

9.11 Construction of bank protection using RCC porcupines

Design Assumptions:

Local carriage of RCC member of size

3 but not more than 4 km including

 $3.00M \times 0.10M \times 0.10M$ from stockyard

	Design Assumptions:				
Α	Length of bank protection	=	1000 1	n	
	Slope length	=	15 1	n	
	Nos of porcupines with provision of 5				
	rows of RCC porcupines @ 3 m c/c (2 above the toe line and 3 below the toe	=	1452 1	108	
	line) along the river bank				
	Nos of porcupines with provision of RCC				
	porcupine spurs (comprising of 5 rows @				
	3 m c/c) of length 50 m @ 100 m c/c	=	972 1	108	
	across river bank				
	Total nos of RCC porcupines	=	2424 1	108	
	RCC porcupines to be laid without boat		581 1	nos	
	RCC porcupines to be laid with boat		1843 ı	nos	
	Estimate:				
	Item of Work	Quantity	Unit	Rate	Amount(Rs
				(Rs.)	.)
-	Earthwork in bank trimming to the	0.050	\ 2	71.10	1 50 070
1	9	2,250) 1113	11.10	1,59,972
1	designed section/ slope including	2,250) 1113	71.10	1,59,972
1	designed section/ slope including removing the spoils and depositing in	2,250) III3	71.10	1,59,972
1	designed section/ slope including removing the spoils and depositing in bank of the river (rate as per analysis no.	2,250) III3	71.10	1,39,972
	designed section/ slope including removing the spoils and depositing in bank of the river (rate as per analysis no. 10.1.5).	ŕ			, ,
2	designed section/ slope including removing the spoils and depositing in bank of the river (rate as per analysis no. 10.1.5). Construction of R.C.C. porcupine	2,250 2,424			1,07,39,870
	designed section/ slope including removing the spoils and depositing in bank of the river (rate as per analysis no. 10.1.5). Construction of R.C.C. porcupine comprising members of size 0.1 x 0.1 x	ŕ			, ,
	designed section/ slope including removing the spoils and depositing in bank of the river (rate as per analysis no. 10.1.5). Construction of R.C.C. porcupine comprising members of size 0.1 x 0.1 x 3.0m in proportion 1:2:4 (1 cement, 2	ŕ			, ,
	designed section/ slope including removing the spoils and depositing in bank of the river (rate as per analysis no. 10.1.5). Construction of R.C.C. porcupine comprising members of size 0.1 x 0.1 x 3.0m in proportion 1:2:4 (1 cement, 2 coarse sand, 4 graded stone aggregate	ŕ			, ,
	designed section/ slope including removing the spoils and depositing in bank of the river (rate as per analysis no. 10.1.5). Construction of R.C.C. porcupine comprising members of size 0.1 x 0.1 x 3.0m in proportion 1:2:4 (1 cement, 2 coarse sand, 4 graded stone aggregate 20mm down) including fitting fixing 4	ŕ			, ,
	designed section/ slope including removing the spoils and depositing in bank of the river (rate as per analysis no. 10.1.5). Construction of R.C.C. porcupine comprising members of size 0.1 x 0.1 x 3.0m in proportion 1:2:4 (1 cement, 2 coarse sand, 4 graded stone aggregate 20mm down) including fitting fixing 4 nos. of 8mm dia. Plain mild steel rods &	ŕ			, ,
	designed section/ slope including removing the spoils and depositing in bank of the river (rate as per analysis no. 10.1.5). Construction of R.C.C. porcupine comprising members of size 0.1 x 0.1 x 3.0m in proportion 1:2:4 (1 cement, 2 coarse sand, 4 graded stone aggregate 20mm down) including fitting fixing 4 nos. of 8mm dia. Plain mild steel rods & 6mm dia. Stirrups @ 18 cm c/c tied with	ŕ			, ,
	designed section/ slope including removing the spoils and depositing in bank of the river (rate as per analysis no. 10.1.5). Construction of R.C.C. porcupine comprising members of size 0.1 x 0.1 x 3.0m in proportion 1:2:4 (1 cement, 2 coarse sand, 4 graded stone aggregate 20mm down) including fitting fixing 4 nos. of 8mm dia. Plain mild steel rods & 6mm dia. Stirrups @ 18 cm c/c tied with 20 G annealed black wire including	ŕ			, ,
	designed section/ slope including removing the spoils and depositing in bank of the river (rate as per analysis no. 10.1.5). Construction of R.C.C. porcupine comprising members of size 0.1 x 0.1 x 3.0m in proportion 1:2:4 (1 cement, 2 coarse sand, 4 graded stone aggregate 20mm down) including fitting fixing 4 nos. of 8mm dia. Plain mild steel rods & 6mm dia. Stirrups @ 18 cm c/c tied with	ŕ			, ,

	loading and unloading etc. complete.			
	(Rates as per Analysis No. 10.1.19).			
	Assembling and placing of RCC	581 nos	186.64	1,08,373
1	porcupines in position at river bed,			
4	slope, dry river bed. (Rates as per			

2,424 nos

66.99

Analysis No. 10.1.20).
Assembling (on twin-boat/flat board 1,843 nos 197.24 3,63,572 barge) RCC porcupines made of 6 (six)
Nos. .((Rates as per Analysis No.

 10.1.21).
 1,15,34,172

 Add 1.5% contingency
 1,73,013

 Grand total
 Rs 1,17,07,185!

9.12 References

- 1. "Estimation and Costing in Civil Engineering" by B. N. Dutta
- 2. Detailed project reports for flood management works by Govt of Assam

1,62,385

10.0 | Unit Rate Analysis for Flood Management Works

10.1 General

Rate Analysis of various items taken into account for cost estimate of flood management works mentioned in section 9 are given as under.

10.1.1 Earth in excavation

Analysis of rate no.10.1.1

Earthwork in excavation in branches in channel dredging/cutting in all kinds of soil including rock soil upto a depth of 2.0 to 2.50 m from the existing bed level carrying and depositing the entrusted.

,	Volume of Earth	100)m ³	
Item	Description	Rate	Quantity A	Amount
No.		(Rs)		(Rs.)
A.	Material			
B	Worker (33 Nos. for 100 m3 earthwork)			
(i)	Ordinary labour for excavation in branches as per	142.00	33	4,686.00
	design specification and deposit of the land for lead			
	upto 30 m and lift upto 4.5 m including removal of			
	foreign materials , dressing , and profiling ,			
	breaking plots etc.			
	Sub-total			4,686.00
C	Sundries (LS)			20.00
D	Add 20% contractor's profit (On Sub-total)			937.20
\mathbf{E}	VAT 4% on sub-total			187.44
	Total			5,830.64
	Hence, Rate per m ³		=Rs	58.31

10.1.2 Earthwork in embankment filling

Analysis of rate no.10.1.2

Earth work in embankment by truck carriage in all kinds of soils excluding rocky soil free from roots and vegetation and filling in uniform layers not exceeding 22.50 cm thick including cutting and clearing light jungles and trees upto 50 cm girth ploughing breaking clods upto 25mm cube dressing as per design section including payment of forest royalty (10% deduction may be made from section measurement after completion on account of shrinkages.)

For initial lead up to 5 km

Total distance from quarry site to construction site	=	60 km
in six trips (2*5*6)		
Considering one (10 ton capacity) diesel truck can		
carry 5.00 m ³ and make 6 trips per day in 8		
(Eight) working hours.		
Total quantity of earth carried by the truck in 8	=	30 m^3
hours (5*6)		
Deduction of 10% on account of shrinkages	=	3 m^3
Net quantity of earth carried by the truck in 8	=	27 m^3
hours		

Item No.	Description	Rate (Rs)	Quantity	Amount (Rs.)
Α	Material	• •		•
(i)	Hire charge of diesel truck of 10 ton capacity	1,500	1	1,500.00
	including wages of driver and handyman for 8 hours only.			
(ii)	Diesel required (Up & down)	42.35	5 20	847.00
	@ $3.00 \text{km/ltr} = 60/3 = 20 \text{ liters}$			
(iii)	Mobil 0.5 Ltr.	211	0.5	105.50
В	Workers (33 for 100 m3 of earth)			
(i)	Ordinary labour for excavation	142.00	_	
(ii)	Ordinary labour for loading and unloading	142.00	5	710.00
(iii)	Ordinary labour for removing jungles and breaking	142.00	1	142.00
	clods dressing etc. including ramming and watering and consolidation			
	Sub total			4,014.50
С	Compensation of earth/forest royalty etc. @Rs.90/cum	90	27	2,430.00
D	Sundries			20.00
E	Add 20% contractors profit (on sub-total)			802.90
F	VAT 4%(on sub-total)			160.58
	Total			7,427.98
	Hence, Rate per m ³		=Rs	275.11

10.1.3 Turfing

Analysis of rate no.10.1.3

Turfing with grass sods of 12 cm minimum thickness placed closely together including dressing earth, pegging, ramming and watering till the grass grows for lead upto 90 m and all lifts.

	Area of turfing work from a lead of 90.00 M	=	100 r	n^2
Item No.	Description	Rate (Rs)	Quantity	Amount (Rs.)
Α	Materials			_
(i)	Jati bamboo (for pegging)	37.00	0.25	9.25
В	Workers			
(i)	Semi-skilled labour required for cutting the turfing			
	in proper size and Thickness	147.00	1	147.00
(ii)	Semi-skilled labour for carrying of turfing and	147.00	3	441.00
	laying in proper place as per specification in item			
	of work etc			
	Sub-Total			597.25
C	Compensation for borrowing turfing from private	50.00	1	50.00
	land			
D	Sundries(LS)			20.00
\mathbf{E}	Add 20% contractors profit (on sub-total)			119.45
\mathbf{F}	VAT 4%(on sub-total)			23.89
	Total			810.59
	Hence, Rate per m ²		=Rs	8.11

10.1.4 Spreading of earth over crest

Analysis of rate no.10.1.4

Spreading of earth stack over the crest of the embankment, stack-yard in uniform layers not exceeding 30 cm thick including dressing, ramming etc. with local carriage up to 150 m.

	Volume of earth	=	100	m^3
Item	Description	Rate	Quantity	Amount
No.		(Rs)		(Rs.)
Α	Materials			
В	Workers (20 nos for 100 m3)			
(i)	Ordinary Labour	142.00	20	2840.0
(ii)	Ordinary Labour for watering	142.00	2	284.00
(iii)	Ordinary Labour for ramming the earth etc.	142.00	4	568.00
	Sub-Total			3692.0
2	Sundries (LS)			20.00
4	Add 20% contractor's profit (On Sub-total)			738.40
6	VAT 4% on sub-total			147.68
	Total			4,598.08
	Hence, Rate per m ³		=Rs	45.98

10.1.5 Earthwork in bank trimming

Analysis of rate no.10.1.5

Earthwork in bank trimming to the designed slope including removing and depositing the spoils at place(s) as or all leads and lifts.

	Considering area of earth work in trimming	=	30	m ²
Item	Description	Rate	Quantity	Amount
No.		(Rs)		(Rs.)
A	Materials	NIL	ı	
	Nil			
В	Workers			
(I)	Ordinary workers for excavation of earthwork in	3	142	426.00
	bank trimming to designed slope			
(II)	Ordinary worker for carrying earth and depositing	8	142	1136.0
	at places as directed			
(III)	Ordinary worker for clearance	1	142	142.00
	Sub total			1704.0
C	Sundries (LS)			20.00
D	Add 20% contractors profit (on sub-total)			340.80
E	VAT 4%(on sub-total)			68.16
	Total			2,132.96
	Hence, Rate per m ²		=Rs	71.10

10.1.6 Collection of boulders

Analysis of rate no.10.1.6

Collection of boulder of size 23 cm to 30 cm (man size) free from all foreign impurities and debris, hammering to proper size and stacking properly at quarry including payment of forest royalty. VAT etc.

	Volume of boulders	=	28.3	m³
Item No.	Description	Rate (Rs)	Quantity	Amount (Rs.)
A	Materials			
	Gelatin	112	3.88 kg	434.56
	Detonator	3.92	50 Nos	196
	Total (Materials)			630.56
В	Workers			
	Skilled labour	157	1	142.00
	Driller (as equivalent to skilled labour)	157	40	1,704.00
C	Blast-man	200	1.5	20.00
D	Hammer-man for breaking the blasted boulder	142	12	340.80
E	Labour for stacking the boulder	142	6	68.16
	Sub-total			9,223.00
C	Sundries			20
D	Forest Royalty (Rs 130/m3)	130	28.3	3,680.3
\mathbf{E}	Contractor's profit (20% on sub-total)			1,858.
	VAT 4% on sub-total			6,371.70
	Total			15,223.62
	Hence, Rate per m ³		=Rs	537.75

10.1.7 Local carriage of boulders

Analysis of rate no.10.1.7

Local carriage of boulder from the quarry site beyond 150 m from the work site with 10 ton capacity truck.

Lead = 25 km

Total distance from quarry site to construction site = 150 km
in three trips (2*25*3)

Considering one (10 ton capacity) diesel truck can
carry 4.00 M³ and make 3 trips per day in 8 (Eight)
working hours.

Total quantity of boulders carried by the truck in 8 = 12 m³

Total quantity of boulders carried by the truck in $8 = 12 \text{ m}^3$ hours (4*2)

Item No.	Description	Rate (Rs)	Quantity	
	76 - 11	(KS)		(Rs.)
A	Materials			
(i)	Hire charge of diesel truck including wages of	1,500	1	1,500.00
	driver and handyman			
(ii)	Diesel required (Up & down)	42.35	50	2,117.50
` '	@ 3.00 km/ltr = 200/3			
(iii)	Mobil	211	0.5	105.50
В	Workers			
(i)	Ordinary labour for loading and unloading	142	6	852.00
	Sub-Total			4575.00
C	Sundries(LS)			20.00
D	Contractor's profit (20% on sub-total)			915.00
E	VAT 4%(sub-total)			183.00
	Total			5693.00
	Hence, Rate per m3		=Rs	474.42

10.1.8 Preparation of stack-yard

Analysis of rate no.10.1.8

Local carriage of boulder from the quarry site beyond 150 m from the work site with 10 ton capacity truck.

	Consider surface area	=	30	m^2
Item	Description	Rate	Quantity	Amount
No.		(Rs)		(Rs.)
A	Materials		NIL	
	Nil			
В	Workers			
(I)	One Ordinary labour can clear 30 m ² of light jungle	142	1	142.00
	and trees etc. in one day (i.e. 8 hours)			
(II)	Considering ½ no. of Ordinary labour for leveling	142	0.5	71.00
	and filling etc. of 30 m ² of land in one day (i.e. in 8			
	hours)			
	Sub-Total			213.00
C	Sundries			20.00
D	Contractor's profit (20% on sub-total)			42.60
\mathbf{E}	VAT 4%(on sub-total)			8.52
	Total			284.12
	Hence, Rate per m ²		=Rs	9.47

10.1.9 Local carriage of wire-netting sheets

Analysis of rate no.10.1.9

Local carriage of galvanized wire netting sheets of size $2.57 \text{ m} \times 1.66 \text{ m}$ by truck (10 ton capacity and carry 500 sheets in one trip) from departmental store to the work site (considering 2 trips for 50 km up and down) including loading and unloading and stacking properly.

Lead = 50 km

Total distance from departmental store to = 200 km

construction site (considering distance of 50 km) in

two trips (2*50*2)

Nos of wire netting sheets carried in two trips/day= = 1000 Nos

2*500

Item	Description	Rate	Quantity	Amount
No.	<u>-</u>	(Rs)	•	(Rs.)
Α	Material			
(i)	Hire charge of diesel truck including wages of driver and handyman	1,500	1	1500
(ii)	Diesel required (Up & down) @ 3.00km/ltr = 200/3	42.35	66.67	2,823.33
(iii)	Mobil	211	1	211.00
В	Workers			
(i)	Ordinary labour for loading and unloading	142	6	852.00
	Sub-Total			5,386.33
C	Sundries(LS)			20.00
D	Contractor's profit (20% on sub-total)			1,077.27
\mathbf{E}	VAT 4%(sub-total)			215.45
	Total			6,699.05
	Hence, Rate per wire-netting sheet		=Rs	6.70

10.1.10 Labour charge for dumping boulders in crates with boat Analysis of rate no.10.1.10

Labour charge for dumping boulder in cage made of wire netting sheets of with mesh of size $2.57m \times 1.66$ m with two sheets to be made in cage by tying the projected ends, filling boulder inside the cage and launching the same, carriage of boulder from a distance of 150 M.

Consider volume of boulders	=	10 m ³
Quantity of boulder For a cage of size 1.50m x	=	1.0125m^3
$1.50 \mathrm{m} \times 0.45 \mathrm{m}$		
number of crates carried by a boat of 20 to 40	=	1 No
quintal capacity		
number of trips by a boat of 20 to 40 quintal	=	10 Nos.
capacity up to an average distance of 150 m in one		
working day		
number of crates carried by a boat of 20 to 40	=	10 Nos.
quintal capacity considering 10 trips/day		

Item	Description	Rate	Quantity	Amount
No.		(Rs)		(Rs.)
A	Materials			
(i)	Hire charge of single engine boat with boatman,	1,200	1	1,200
	fitted with salwood platform and fitting devices for			
	dumping boulder in cage in the river bed at proper			
	position			
В	Workers			
(i)	Skilled labour: for making and fixing cage and also	157	2	314.00
	for tying the cage			
(ii)	Ordinary labour: For carriage of boulder and filling	142	6	852.00
	inside the cage and also dumping in proper			
	position			
	Sub-Total			2366
C	Sundries			20.00
D	Contractor's profit (20% on subtotal)			473.20
\mathbf{E}	VAT 4% (on sub-total)			94.64
	Total			2,953.84
	Hence, Rate per crate		=Rs	295.38

10.1.11 Labour charge for dumping boulders for pitching Analysis of rate no.10.1.11

Labour charge for laying and pitching boulder of size 23 cm to 30 cm (man size) including dressing the seat, ramming to proper size and slope, properly hand packed including local carriage of boulder from a distance up to 150 m.

Assuming that 0.5 labour can dump boulders in = one day

	one day			
Item	Description	Rate	Quantity	Amount
No.		(Rs)		(Rs.)
A	Materials			_
(i)	Nil			
В	Workers			
(i)	Ordinary labour for carriage of boulder and laying	142	0.5	71.00
	and pitching, including dressing the seat, ramming			
	etc			
(ii)	Semi-Skilled labour for dressing seats, laying,	147	0.5	73.50
	pitching and interstices			
	Sub-total Sub-total			144.50
C	Sundries(LS)			20.00
D	Contractor's profit (20% on sub-total)			28.90
\mathbf{E}	VAT 4% (on sub-total)			5.78
	Total			199.18
	Hence, Rate per m ³		=Rs	199.18

1 m³

10.1.12 Carriage of Geo-bags

Analysis of rate no.10.1.12

Carriage of geo bags from Divisional Godown to different work site.

Total distance from Divisional Godown to construction site (considering distance of 50 km) in two trips (2*50*2)

Nos of geo bags carried in two trips (45*** 0*050***)

200 km

	two trips (2 30 2)			
	Nos of geo bags carried in two trips/day= 2*250	=	2000	Nos
Item	Description	Rate	Quantity	Amount
No.	_	(Rs)		(Rs.)
Α	Materials			
(i)	Hire charge of diesel truck including wages of driver and handyman	1,500	1	1,500.00
(ii)	Diesel required (Up & down) @ 3.00km/ltr = 200/3	42.35	66.67	2,823.33
(iii)	Mobil	211	1	211.00
В	Workers			
(i)	Labour for loading and unloading	142	2	284.00
	Sub-total Sub-total			4,818.33
C	Sundries(LS)			20.00
D	Contractor's profit (20% on sub-total)			963.67
\mathbf{E}	VAT 4%(sub-total)			192.73
	Total			5,994.73
	Hence Rate per geo-bag		=Rs	3.00

10.1.13 Carriage of Poly-propylene gabions

Analysis of rate no.10.1.13

Carriage of polypropylene gabion from Divisional Godown to different work site.

Total distance from Divisional Godown to construction site (considering distance of 50 km) in two trips (2*50*2)

Nos of gabions carried in two trips (days 0*500)

200 km

	two trips (2 30 2)			
	Nos of gabions carried in two trips/day= 2*500	=	1000	Nos
Item	Description	Rate	Quantity	Amount
No.		(Rs)		(Rs.)
A	Materials			_
(i)	Hire charge of diesel truck including wages of driver and handyman	1,500) 1	1,500.00
(ii)	Diesel required (Up & down) @ 3.00km/ltr = 200/3	42.35		2,823.33
(iii)	Mobil	211	. 1	211.00
В	Workers			
(i)	Labour for loading and unloading	142	2 3	426.00
	Sub-total			4,960.33
C	Sundries(LS)			20.00
D	Contractor's profit (20% on sub-total)			992.07
\mathbf{E}	VAT 4%(sub-total)			198.41
	Total			6,170.81
	Hence Rate per geo-bag		=Rs	6.17

10.1.14 Filling of Geo-bags

Analysis of rate no.10.1.14

Filling of geo-bags of size 1.03mx0.70 m and bank pitching including excavation of specified sand from flood plain or adjacent chars, within a distance of 1000 m of the work site and filling to weigh 126 kg after filling, stitching the mouth of the filled bags carrying the same by engine boat unloading the same at the bank at work site in proper stacks and pitching in bank slope.

Nos of geo-bags = 500 Nos Volume of earth for 500 nos of bags (0.15m3 for = 75 m^3 each bag)

Item	Description	Rate	Quantity	Amount
No.	-	(Rs)		(Rs.)
Α	Materials			_
1	Carriage by engine boat (2 no. 10T capacity) - In	1,200	2	2,400.00
	one trip 2 boat can carry = 125 bags. No. of trips			
	the boat can make in a day including loading and			
	unloading = 4 nos. Hence, in a day 2 boats can			
	carry = 500 bags Hire charge of boat/			
	day(including boatman and helper).			
2 3	Diesel	42.35	5 15	635.25
	Mobil	211	. 1	211.00
В	Workers			
(i)	Worker for excavation-of sand/silt.	142		1,988.00
(ii)	Worker for filling of geo bags to weigh 126 kg for each bag	142	2 14	1,988.00
	Worker for carrying and weighing the Filled bags	142	4	568.00
	Worker for stitching the mouth of filled bags	142	4	568.00
	Worker for properly stacking the bags in batches of 100 near engine boat	142	8	1,136.0
	Worker for loading the bags into the boat and	142	12	1,704.00
	unloading at bank in the work site			
	Worker for pitching bags in slope properly	142	7	994.00
	Sub-total			12,107.55
C	Sundries(LS)			20.00
D	Contractor's profit (20% on sub-total)			2,421.51
\mathbf{E}	VAT 4%(sub-total)			484.30
	Total			15,033.36
	Hence Rate per geo-bag		=Rs	30.06

10.1.15 Dumping of geo-bags in gabions by barge Analysis of rate no.10.1.15

Hence Rate per gabion

Dumping of sand filled geo bags filled in gabions from properly positioned and anchored flat top pontoon/barge over an area specified by bathymetric survey for uniform area coverage along the bank line up to the designed length towards river.

	No. of gabions(each gabion has 18 bags)	=	20	Nos
	Volume of each filled geo bag	=	0.15	m^3
Item	Description	Rate	Quantity	Amount
No.		(Rs)		(Rs.)
Α	Materials			_
(i)	Dumping with mechanical crane (20 Ton capacity)	90	8 0	7200
	Hire charge of crane of 20ton capacity with 35m			
	arm as per hour basis usage rate (One crane can			
	dump 20 nos of gabion cage filled with 18 nos sand			
	cement filled geo-bags with the help of fabricated			
	steel platform in 8 hours			
(ii)	Hire charge of barge anchored by pontoon on	15	8 0	1,200
	usage basis @ Rs 150.00/hr for 8 hrs			
(iii)	Hire charge of single engine 10T capacity machine	1,20	0 1	1,200
	boat with boatman excluding fuel and lubricant to			
	be used as tug.			
В	Workers			
(i)	Worker required for loading the bags into the boat	14	2 2	284
	and unloading at bank in the work site using crane			
	Sub-total Sub-total			9,884
C	Sundries(LS)			20.00
D	Contractor's profit (20% on sub-total)			1,976.80
\mathbf{E}	VAT 4%(sub-total)			395.36
	Total			12,276.16

=Rs

613.81

10.1.16 Dumping of boulders in wire crates without boat Analysis of rate no.10.1.16

Labour charge for dumping boulder in cage made of wire netting sheets of mesh of size 2.57m x 1.66 m with two sheets to be made in cage within 150 m (Without boat).

Analysis for 1 m³ boulder

Item	Description	Rate	Quantity	Amount
No.		(Rs)		(Rs.)
Α	Materials			
В.	Workers			
(i)	Skilled labour: for making one cage and also for tying the cage	157	0.2	31.40
(ii)	Ordinary labour: For carriage of boulder and filling inside the cage and also dumping in proper position	142	0.6	85.20
	Sub-total Sub-total			116.60
C	Sundries			20.00
D	Contractor's profit (20% on sub-total)			23.32
\mathbf{E}	VAT 4% (on sub-total)			4.66
	Total			164.58
	Hence Rate per crate		=Rs	164.58

10.1.17 Dumping of geo-bags in gabions by crane without boat Analysis of rate no.10.1.17

Hence Rate per gabion

Laying of polypropylene gabion filled with sand filled geo bags on the trimmed slope for pitching from properly positioned and anchored mechanical crane of 20 ton capacity with 25 m arm including loading unloading. Including dumping by barge for launching apron.

No. of gabions(each gabion has 18 bags) 20 Nos Volume of each filled geo bag $0.15 \, \text{m}^3$ Item Description Rate **Ouantity Amount** No. (Rs) (Rs.) Α Materials Dumping with mechanical crane (20 Ton capacity) 900 8 7,200 (i) Hire charge of crane of 20ton capacity with 25 m arm as per hour basis usage rate (One crane can dump 20 nos of gabion cage filled with 18 nos sand cement filled geo-bags with the help of fabricated steel platform in 8 hours Hire charge of barge anchored by pontoon on 1200 (ii) 150 8 usage basis @ Rs 150.00/hr for 8 hrs Platform made with ISB 150x100x6mm with hooks 24 2 48. at lower ends of size 2mx1m. Considering use for 1000 nos gabions @ Rs 2400.00/platform В Workers Worker for fastening the gabions securely to the 142 2 284 (i) hooks of the fabricated platform and lowering it safely at the specified and directed locations with the cane Sub-total 8732 C Sundries(LS) 20.00 Contractor's profit (20% on sub-total) D 1746.40 \mathbf{E} VAT 4%(sub-total) 349.28 Total 10.847.68

542.38

=Rs

10.1.18 Construction of RCC porcupines

Analysis of rate no.10.1.18

Construction of RCC porcupines comprising prismatic 6 members of size $0.1 \text{m} \times 0.1 \text{m} \times 3.0 \text{m}$ in proportion 1:2:4 (1 cement, 2 coarse sand, 4 graded stone aggregate 20mm down) including fitting fixing 4 nos. of 8mm dia. plain mild steel rods & 6mm dia. stirrups @ 18 cm c/c tied with 20 G annealed black wire including curing etc.

Analysis for 1 R.C.C. porcupine (comprising 6 members)

Item No.	Description	Rate (Rs)	Quantity	Amount (Rs.)
A	Materials			
(i)	Concrete: Analysis for 1.00 m3 concrete			
	(Proportion 1:2:4)			
	Cement (0.217 m3 cement, sp gravity as 1.44 and	320	6.25	1999.87
	1 bag=50 kg cement)			
	Sand	560		243.04
	Aggregates	1220	0.868	1,058.96
	Total cost for 1 m3 of concrete			3,301.87
	cost for 1(one) member of RCC porcupine	0.03	3,301.87	99.06
(ii)	Reinforcement (for 1 member)			
	a) 8mm Total length of reinforcement = 4 x 3.00	35	4.8	168
	=12 m			
	Therefore @ 0.39 kg (considering sp gravity of			
	reinforcement as 7.8)/m = 12.0×0.4 = 4.8 kg	2.5	1.05	26.65
	b) 6mm Total nos. of stirrups @ $0.18m \text{ c/c} = 3/0.18$	35	1.05	36.65
	+ 1 = 17 Nos. Total length of 1(one) stirrup =			
	$4(0.10-2x0.025) + 2 \times 0.04 = 0.28$ m Total length of stirrups = $17 \times 0.28 = 4.76$ m			
	Therefore @ $0.22 \text{kg/m} = 4.76 \text{ m}$			
(iii)	Shuttering etc. for RCC works (25 mm thick	200	1.21	240.9
(111)	wooden planks)	200	1.21	240.9
	Qty = 2 X 3.00 X 0.10 + 1X3.00X0.15+2			
	X0.15X0.15			
	= 1.095 sqm + 10% wastage = 1.2045 sqm			
(iv)	polyethylene size 3 X 0.10 X 3.00 = 0.90 sq.m	4	0.9	3.6
()	(As per rates in table 9.1)			
(v)	PVC pipe 15mm dia (General type non ISI) Qnty = 4	50	0.4	20
()	x 0.10 = 0.40 m (As per rates in table 9.1:			
(B)	Workers			
	(i) Skilled Labour)(0.5 for 1 m3)	157	0.015	2.36
	(ii) Semi-Skilled labour (2 for 1 m3)	147		8.82
	(iii) Ordinary labour(32 for 1 m3)	142	0.96	136.32
	(iv) Ordinary labour for curing (6 per m3)	142	0.18	25.56
	Sub-total			579.39
C	Sundries(LS)			20.00
D	Contractor's profit (20% on sub-total)			115.88
E	VAT 4%(sub-total)			23.18
	Total			738.44
	Hence Rate per porcupine		=Rs	4,430.64

10.1.19 Transportation/carriage of RCC porcupines

Analysis of rate no.10.1.19

Local carriage of RCC porcupines (comprising 6 member of size 3.00 m x 0.10m x 0.10m) from more than 4 km including loading and unloading.

Total distance from cast-in-situ site to construction = 200 km site (considering distance of 25 km) in four trips (2*25*4)

Nos of RCC members (150 member per trip by 10 = 600 Nos ton capacity truck) carried in four trips/day= 4*150

Item	Description	Rate	Quantity	Amount
No.	26	(Rs)		(Rs.)
Α	Materials			
(i)	Hire charge of diesel truck including wages of	1	1500	1500.00
	driver and handyman			
(ii)	Diesel required (Up & down) =200/3	42.35	66.67	2,823.33
(iii)	Mobil	211	. 1	211.00
В	Workers			
(i)	Ordinary labour for loading and unloading	142	6	852.00
	Sub-total Sub-total			5,386.33
C	Sundries (LS)			20.00
D	Contractor's profit (20% on sub-total)			1,077.27
E	VAT 4% (on sub-total)			215.45
	Total			6,699.05
	Hence Rate per porcupine		=Rs	66.99

10.1.20 Laying of RCC porcupines without boats Analysis of rate no.10.1.20

Assembling and placing of RCC porcupines in position at river bed, slope, dry river bed, porcupines including carrying the RCC porcupine members by vehicle from the stack yard to the work site within 1 km including all leads and lifts, handling, local carriage, loading, unloading etc.

Nos of RCC members assembled to make 6 member-RCC porcupine and placing of same at bank

60 Nos

Item No.	Description	Rate (Rs)	Quantity	Amount (Rs.)
A	Materials			_
(i)	MS bolts of 12mm diameter 25cm long with 3mm thick MS washer	75	5 15	1,125
	60 nos. of bolt & nuts and 120 nos. of washer/porcupine @ 0.25 Kg /bolt, nut & washer			
	for fixing the piles $(0.25*60=15 \text{ kg})$ and rate of bolts, nut and washer @ Rs $75/\text{kg}$			
(ii)	Jati Bamboo (including carrying charge to work site) for making levers for placing in position	40) 2	80
В	Workers			
(i)	Ordinary labour for assembling of RCC Porcupine members with necessary nuts, bolts & washer, carrying and placing porcupines in position in shallow water	142	2	284
	Sub-total			1489
С	Sundries (LS)			20.00
D	Contractor's profit (20% on sub-total)			297.80
\mathbf{E}	VAT 4% (on sub-total)			59.56
	Total			1,866.36
	Hence Rate per porcupine		=Rs	186.64

10.1.21 Laying of RCC porcupines with boats

Analysis of rate no.10.1.21

Assembling on boat with engine RCC porcupines including launching the same from twin board/flat barge on river bed along the alignment, including carrying the members from the stack-yard by vehicle to the worksite within 1 (one) Km, then carrying and loading the same to the single engine board and transhipment to the Twin Engine Boat (with Wooden Platform) / flat board barge including handling, local carriage, loading and unloading etc. for all leads and lifts.

number of RCC porcupine members carried by a	=	60 No
boat of 20 to 40 quintal capacity		
number of trips by a boat of 20 to 40 quintal	=	10 Nos.
capacity upto an average distance of 150 m in one		
working day		
number of members carried by a boat of 20 to 40	=	600 Nos.
quintal capacity considering 10 trips/day		

	quintal capacity considering 10 trips/day			
Item	Description	Rate	Quantity	Amount
No.		(Rs)		(Rs.)
Α	Materials			
(i)	Hire charge of single boat with boatman, fitted with	1,200) 1	1,200
	salwood platform and fitting devices for laying RCC			
	porcupines in cage in the river bed at proper			
	position			
(ii)	MS bolts of 12mm diameter 25cm long with 3mm	75	5 150	11,250
	thick MS washer 600 Nos. of bolt & nuts and 120			
	nos. of washer/porcupine @ 0.25 Kg /bolt, nut &			
	washer for fixing the piles(0.25*600=150 kg and			
	rate of bolts, nut and washer @ Rs 75/kg)			
(iii)	Plastic empty container to be used as floats for	10	50	500
	alignment (50 container @ Rs 10 each)			
В	Workers			
(i)	Semi-skilled labour for assembling of RCC	147	7 20	2,940
. ,	Porcupine members with necessary nuts, bolts &			
	washer, carrying and placing porcupines in			
	position in shallow water			
	Sub-total			15,890
С	Sundries (LS)			20.00
D	Contractor's profit (20% on sub-total)			3,178
${ m E}$	VAT 4% (on sub-total)			635.60
	Total			19,723.60
	Hence rate per porcupine		=Rs	197.24

10.2 References

- 1. Estimation and Costing in Civil Engineering" by B. N. Dutta.
- 2. Various detailed project report for flood management works prepared by Government of Assam